



U.S. Department  
of Transportation  
**Federal Aviation  
Administration**

# Advisory Circular

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**Subject:** Continued Airworthiness Assessments of  
Powerplant and Auxiliary Power Unit Installations on  
Transport Category Airplanes

**Date:**  
**Initiated By:**

**AC No:** DRAFT  
39-XX  
**Change:**

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## 1. PURPOSE.

a. This Advisory Circular (AC) describes the Continued Airworthiness Assessment Methodologies (CAAM). The Federal Aviation Administration (FAA) Engine & Propeller Directorate (E&PD) and the Transport Airplane Directorate (TAD) use CAAM, supplemented to meet each Directorate's needs, to identify unsafe conditions and determine when an “unsafe condition is likely to exist or develop in other products of the same type design” before prescribing corrective action in accordance with Title 14 of the Code of Federal Regulations (14 CFR) part 39. The CAAM described in this AC are used for products associated with the Powerplant or Auxiliary Power Unit (APU) Installations on Transport Category Airplanes.

Continued airworthiness requires that safety concerns within the existing fleet be addressed, and the knowledge gained applied for the benefit of future fleets as well. This AC also provides CAAM guidance for estimating the risks associated with identified unsafe conditions; defining, prioritizing, and selecting suitable corrective actions for all identified unsafe conditions; and verifying that the corrective actions were effective. This AC is intended to present a tangible means of logically assessing and responding to the safety risks posed by unsafe conditions.

## 2. RELATED REGULATIONS (CFR) AND READING MATERIAL.

a. Related Regulations (CFR).

(1) 14 CFR 21.99, Certification Procedures for Products and Parts - Required Design Changes

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(2) 14 CFR 39.1, Airworthiness Directives - General Applicability.

- (3) 14 CFR 39.11, Airworthiness Directives - Applicability.

b. Federal Aviation Administration (FAA) Related References.

- (1) Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards, dated October 25, 1999.
- (2) AC 25.1309-1B, System Design and Analysis (draft status; awaiting publication).
- (3) AC 25.901-1 Safety Assessment of Powerplant Installations (draft status; awaiting publication).
- (4) FAA-AIR-M-8040, Airworthiness Directives Manual

c. Related Reading Material.

- (1) E. Lloyd and W. Tye, Systematic Safety, London: Taylor Young Limited, 1982.
- (2) AFWAL-TR-83-2079, Weibull Analysis Handbook, Air Force Wright Aeronautical Laboratories.
- (3) "Simulation Modeling and Analysis" by Law and Kelton, 2nd Edition, The McGraw-Hill Companies, Inc., copyright 1991.
- (4) Society of Automotive Engineers (SAE) Aerospace Recommended Practice (ARP) 4761, Guidelines and Methods for Conducting the Safety Assessment Process on Civil Airborne Systems and Equipment.
- (5) SAE ARP 4754, Certification Considerations for Highly-Integrated or Complex Aircraft Systems.
- (6) Air Transport Association of America; ATA Spec 111, Airworthiness Concern Coordination Process.



### 3. **APPLICABILITY.**

a. This AC is applicable to the identification, prioritization and resolution of unsafe conditions within the powerplant and auxiliary power unit installations of transport category airplanes. Section 25.901(a) states “the powerplant installation includes each component that is: necessary for propulsion; affects the control of the major propulsive units; or affects the safety of the major propulsive units between normal inspections or overhauls”. Typically, the powerplant installation includes the components that make up the following:

- (1) main engines and propellers;
- (2) engine and propeller accessories including engine oil systems, engine bleed systems, gear boxes, etc.;
- (3) engine and propeller controls and indications;
- (4) engine and propeller protection systems, including engine fire protection systems, engine overspeed protection systems, engine icing protection systems, etc;
- (5) engine nacelles and cowling, including inlets, exhaust nozzles, core cowls, fan cowls, thrust reversers, etc.;
- (6) engine struts and pylons; and
- (7) fuel systems, including fuel feed systems, refuel and defuel systems, fuel transfer systems, fuel system controls and indications, etc.

b. Typically, the auxiliary power unit installation includes:

- (1) the APU itself,
- (2) APU accessories,
- (3) APU inlet and exhaust systems,
- (4) APU control systems,
- (5) APU indicating systems,

(6) APU fire protection systems, and

(7) APU bleed air systems, etc.

c. Throughout the CAAM process, the threat to persons both inside and outside the airplane should be considered. However, if the threat to persons outside the airplane is obviously insignificant relative to either the threat to persons inside the airplane or to the applicable Appendix 4 or 5 guidelines, then it need not be taken into account.

4. **DEFINITIONS.** The following definitions apply to the guidance material provided in this AC. Do not assume these definitions should apply to the same or similar terms used in other federal regulations or ACs. Terms for which standard dictionary definitions apply are not defined in this AC.

a. Compliance schedule. A timetable for performing specified corrective actions (e.g., maintenance, inspections, part replacements, alterations, etc.) to alleviate an identified unsafe condition.

b. Continued airworthiness. The ongoing activities associated with ensuring a product provides an acceptable level of safety throughout its operating life.

c. Control program. The combination of compliance schedule and corrective actions needed to alleviate an identified unsafe condition.

d. Event. The occurrence of a failure or other condition.

Note: While the event of interest is usually the occurrence of the identified unsafe condition, events of lesser or greater severity may also be analyzed.

e. Event forecast. A quantitative assessment output that is equal to the average number of future events expected to occur within a given time. Event forecasts can be differentiated into three types (see below), and typically cover the time required for problem resolution. However, in the case of uncorrected event forecasts and control program event forecasts for control programs that do not incorporate final corrective actions (e.g., recurring inspections), forecasts usually cover a 20-year (60,000-hour) period or shorter interval corresponding to the expected life of the fleet.

(1) Uncorrected event forecast. The forecasted number of future events expected to occur in the entire worldwide fleet (or, if applicable, the relevant affected subfleet) if no corrective actions are incorporated.



(2) Control program event forecast. The forecasted number of future events expected to occur in the entire worldwide fleet (or, if applicable, the relevant affected subfleet) during the control program.

(3) Corrected event forecast. The forecasted number of future events expected to occur after the entire worldwide fleet (or, if applicable, the relevant affected subfleet) incorporates the final corrective actions.

f. Forecast event rate. The event forecast for a single flight or flight-hour (i.e., the forecast number of events expected to occur per-flight or flight-hour).

g. Hazard ratio. The conditional probability that a particular powerplant installation failure mode will result in an event of a specific hazard level.

h. Powerplant installation. Includes each component that is necessary for propulsion, affects the control of the major propulsive units, or affects the safety of the major propulsive units between normal inspections or overhauls.

i. Propulsion system. See Powerplant installation definition.

j. Serious injuries. As defined by the National Transportation Safety Board (NTSB), any injury that:

(1) Requires hospitalization for more than 48 hours, commencing within seven days from the date the injury was received;

(2) results in the fracture of any bone (except simple fractures of fingers, toes or nose);

(3) involves lacerations that cause severe hemorrhages, nerve, muscle or tendon damage;

(4) involves injury to any internal organ; or

(5) involves second- or third-degree burns or any burns affecting more than five percent of the body surface, and

(6) "fatal injury" is defined as an injury that results in death within 30 days of the accident.

k. Unsafe Condition. A condition which, if not corrected, is reasonably expected to result in one or more serious injuries.





## 5. **BACKGROUND.**

a. In 1991, the Aerospace Industries Association (AIA) chartered a working group to develop methods to identify, prioritize, and resolve safety-related problems occurring on aircraft engines. This group was called the Continued Airworthiness Assessment Methodologies (CAAM) committee. The CAAM committee decided to limit the scope of its effort to engines, propellers, and APUs installed on transport airplanes due to the availability of credible data. An event characterization system, termed the hazard level, was developed, based on the observed outcome of the event at the aircraft level. (The CAAM hazard levels are listed in Appendix 4 of this AC.) Ten years of engine, propeller and APU events were then analyzed and grouped by event cause (i.e., uncontainment, fire, etc.) and hazard level. Historical conditional probabilities of the most serious events (CAAM levels 3 and 4) were also calculated for each cause, and a methodology was developed for quantitatively estimating the risks of safety-related problems occurring on aircraft engines, propellers, and APUs. The results of the CAAM activity were published first in AIA PC-342 and AIA PC-342-1, and later in “Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards”. The results have been used by the E&PD since 1994 to help identify and prioritize responses to potential engine, propeller, and APU unsafe conditions.

b. Since the FAA TAD is responsible for the certification of engines, propellers and APUs as installed on transport category airplanes, identifying and responding to potential engine, propeller, or APU unsafe conditions often involves joint decision making

by the two Directorates. It was recognized that a compatible continued airworthiness assessment policy needed to be adopted by both Directorates. This AC is the result of that recognition, and reflects the best past practices of both Directorates. This AC extends objective risk assessment principles to the entire powerplant installation and documents what has traditionally constituted an unsafe condition at the powerplant installation level.

c. There are various methods used to classify the severity of events. Some of these methods are used in both the certification and continued airworthiness processes while others are only used in one or the other. Some of these methods classify events by the worst anticipated outcome while others are based on the actual historical outcome. For example:

(1) AC25.1309-1B classifies identified failure conditions from “no safety effect” through “minor”, “major”, “hazardous” and “catastrophic” based on the most severe anticipated results of an occurrence;

(2) SAE ARP 4754 defines the "Development Assurance Levels" required for certification based on the most severe anticipated results of a development error;

(3) Appendix 5 of this AC uses "risk level" as a means of indicating the predicted average severity of an event without assigning the event any discrete severity "classification"; and

(4) Appendix 4 of this AC uses the E&PD CAAM hazard levels 1 through 4 to classify the severity of events based on the actual outcome of the event.

(d) Because these different classification systems were developed independently, are based on either actual or projected outcomes, and have different purposes, there is not a one-to-one relationship for any given failure condition. For example, a disk burst may have a "risk level" of  $10^{-5}$  injuries/flight under Appendix 5 of this AC, and be classified as "catastrophic" or "hazardous" under certification assessments, but actual disk burst events

may range in severity from CAAM level 1 (minor) up to 4 (severe) according to Appendix 4 of this AC. Nevertheless, the intention of this AC is to evaluate risk objectively, regardless of the classification system used. This risk evaluation includes severity of outcome and conditional probability of that outcome given the failure condition. Whether one starts with the assessment that disk bursts are catastrophic, or observes that there has been a level 3 disk burst in service, the risk assessment for a given outcome, such as serious injury, should be equivalent. The E&PD primarily uses the CAAM hazard levels, while the TAD primarily uses the Appendix 5 "risk level", AC25.1309-1B Failure Condition Classifications, Development Assurance Levels or combinations of the three.

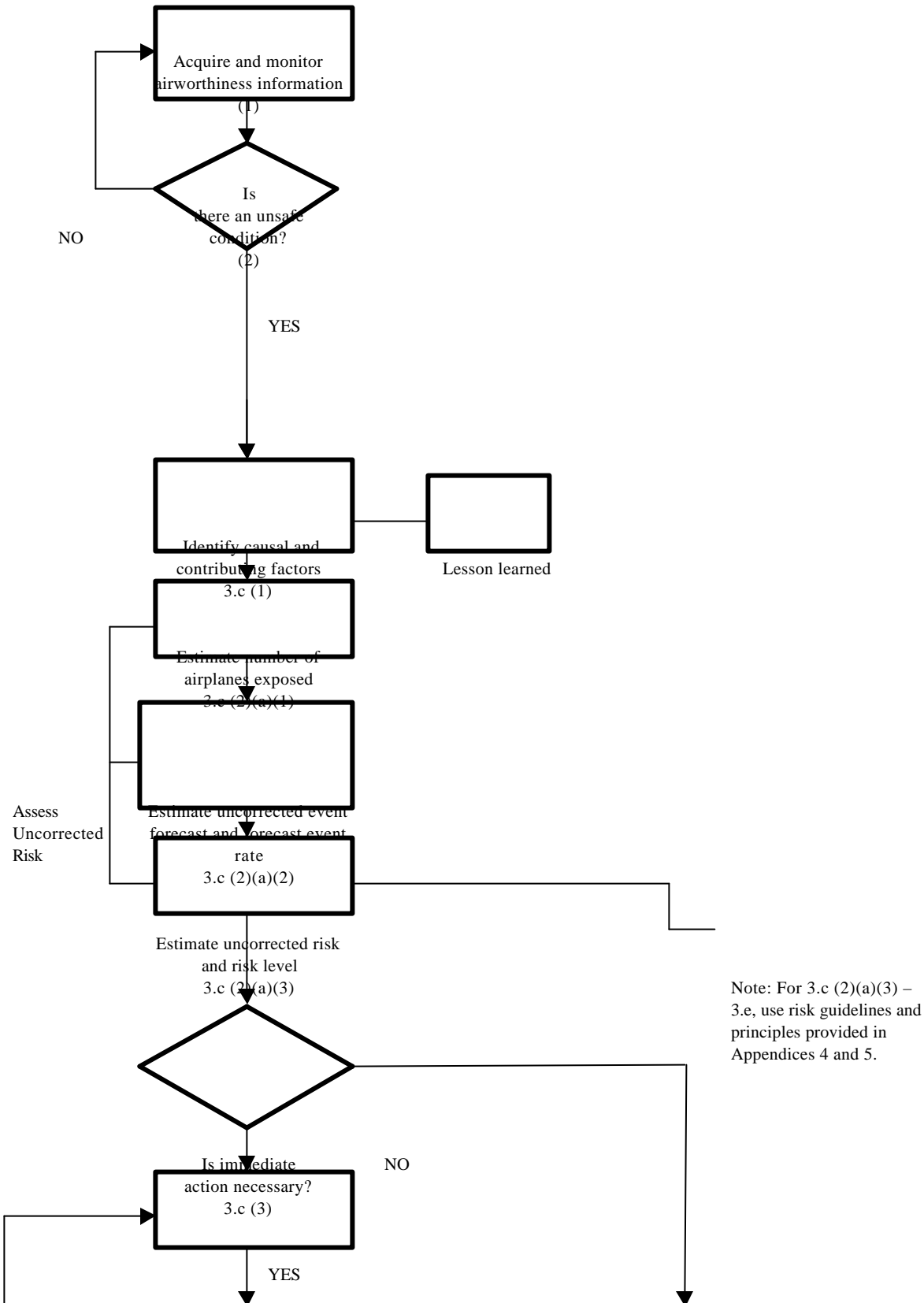
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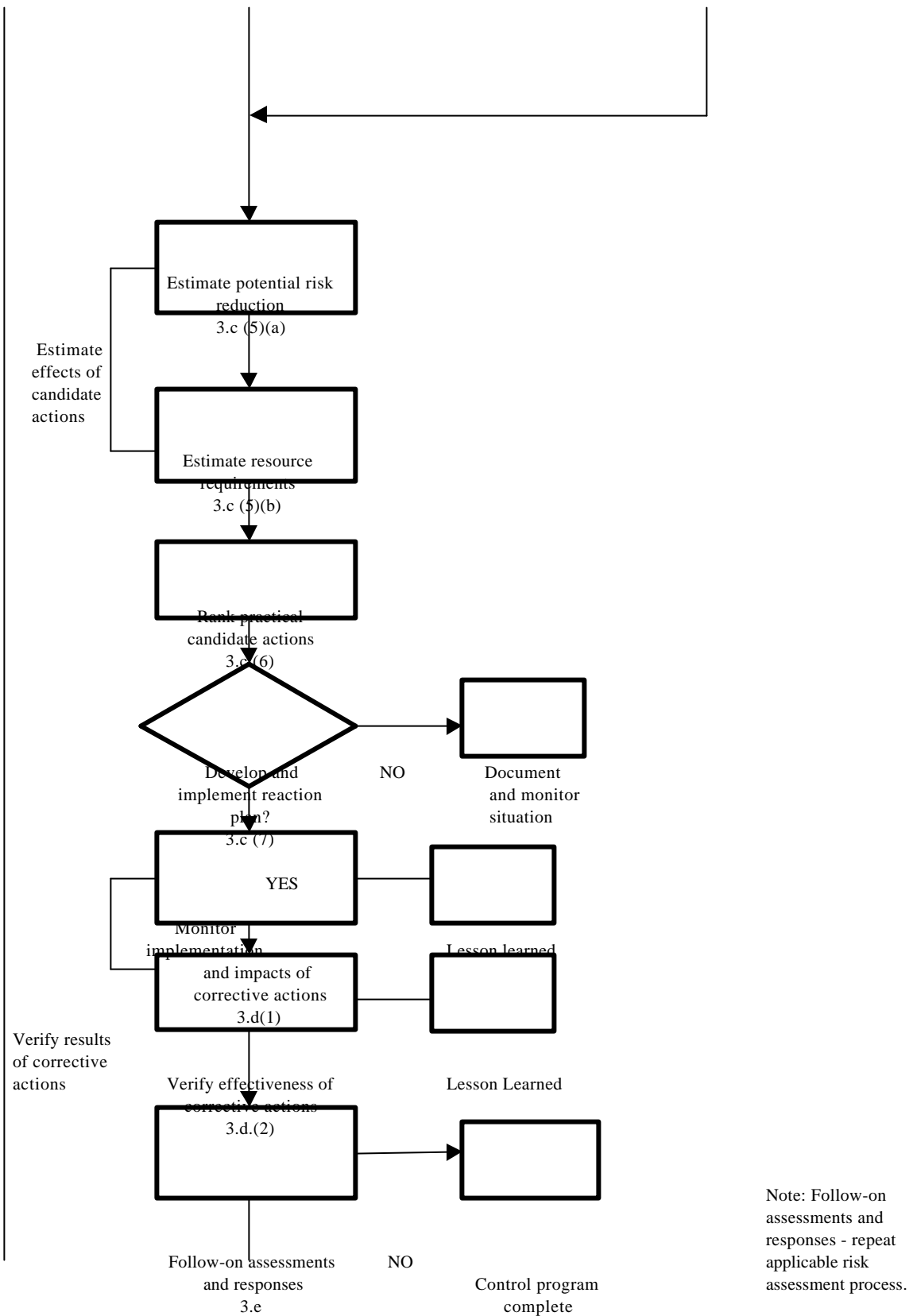
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**FIGURE 1.** Continued Airworthiness Assessment Flowchart.

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Identify options for  
immediate action  
3.c (4)

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YES

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## **SECTION 1**

### **ACQUIRE AND MONITOR AIRWORTHINESS INFORMATION**

1. Airworthiness information is available in many forms from many sources. Such information is provided to the FAA by the manufacturers, operators, and design approval holders of products in response to either routine reporting requirements (e.g., §§ 21.3, 121.703, 121.705, special agreements with manufacturers, bilateral reporting agreements with foreign authorities, etc.), or special airworthiness information requests made under the authority of Section 609 of the Federal Aviation Act. Safety recommendations issued by the NTSB and the FAA Office of Accident Investigation provide information on the airworthiness of powerplant and APU installations. Additional sources of information on the airworthiness of a product are frequently contained in documents (service bulletins, service letters, changes to flight or operations manuals) developed by the manufacturers. In addition, Airworthiness information can be acquired by the FAA from technical committees, research programs, databases, etc.
2. Routine reporting is typically used proactively to monitor for trends that could affect continued airworthiness. Special reporting is typically used reactively to investigate, understand, and resolve specific problems or incidents. See Appendix 2 of this AC for more details on airworthiness information resources.
3. Regular review of this airworthiness information is intended to help proactively identify potential or actual unsafe conditions. Continued monitoring after identification of the unsafe condition is necessary to ensure corrective actions are providing their intended effects.
4. Monitoring failure conditions against the reliability assumptions inherent in the original certification compliance, both for occurrence rates as well as outcome, allows for a proactive assessment of the continued airworthiness of the fleet.

## **SECTION 2**

### **IDENTIFY UNSAFE CONDITIONS**

1. Issuance of an Airworthiness Directive (AD), in accordance with part 39, requires that an unsafe condition exist in a product, and the condition is likely to exist or develop in other products of the same type design. This Section presents material that can be used in reviewing actual or potential problems to determine if they should be identified as unsafe conditions. Unsafe conditions may result from design, manufacturing, operational or maintenance deficiencies as well as unforeseen changes in operations or the operating environment.
2. There are at least three areas of information that can be used as a guide in identifying unsafe conditions. The first, and most visible, are the conditions which alone or in combination with other contributing factors have led to accidents. Such conditions or combinations have clearly been demonstrated to be unsafe. The second includes conditions that have not resulted in accidents but rather have significantly compromised the propulsion system or aircraft safety margins. Of concern are conditions that can contribute to the probability of but not directly cause serious injuries. If such “contributing conditions” occur frequently enough, this too is an unsafe condition. In fact, the majority of ADs are intended to correct this type of unsafe condition. The third area of information involves hazards identified as part of the product’s certification program.
3. Recognizing the size and complexity of today’s worldwide air transportation system, it would be unusual for an identified unsafe condition to be limited to a single airplane or engine. An example of such a singular event would be evidence that the unsafe condition was conclusively the result of an isolated event such as gross negligence or a rare meteorological phenomenon.
4. Conditions specified as unsafe. For conventional transport category airplanes operating in commercial service, the FAA has defined certain specific conditions as unsafe based upon previous service experience and relevant certification assessments. For transport category airplanes in other types of service or with unconventional design features, these conditions may still be unsafe and should be assessed on a case by case basis.

a. Historical unsafe conditions. Appendix 1 of this AC contains a descriptive listing of specific conditions which have been defined as unsafe by the FAA based on previous accidents, other service experience or precedent.

b. Unsafe conditions identified during certification assessments. Certification assessments often identify and classify failure and operating conditions according to the severity of the impacts they are expected to have on the continued operational safety of the airplane. Very severe conditions are assigned to categories such as “catastrophic”, “preventing continued safe flight and landing”, or “critical” because of their potential to directly cause serious injuries to multiple persons. Severe conditions are assigned to categories such as “emergency” or “hazardous” because of their potential to either directly cause serious injuries to a limited number of persons or to impair the ability of the flightcrew to perform their tasks. Therefore, the occurrence of any of these conditions in service is by definition an unsafe condition regardless of the actual outcome.

c. More moderate conditions are assigned to categories such as “abnormal” or “major”. The occurrence of any moderate conditions in service at a high frequency may be considered an unsafe condition if a reasonable potential exists for it to contribute to a more serious event.

## 5. Categories of failures leading to unsafe conditions.

a. Single failures. The type certification regulations limit the severity and frequency of single failures. Single failures that result in an unsafe condition but are not expected to result in serious injuries to multiple persons are allowed by the regulations provided the frequency of occurrence is sufficiently low. Most single failures that could result in serious injuries to multiple persons are prohibited by the regulations. However, prohibition of certain single failures is currently impracticable. These include uncontained engine rotor failure, engine case burst, engine case burnthrough, and propeller separations. For these noted exceptions, the regulations require that the hazards be minimized. When these failures or their root cause occurs (e.g., a flaw is detected in a disk before the disk actually fails), the design of the element and engine is carefully reviewed to determine the cause of the failure, and take the appropriate action as necessary, to ensure that the occurrence of similar future events is minimized. The results of the investigation may require AD action to implement more frequent monitoring or improved component inspections, shorter component life limits, improved maintenance procedures, improved manufacturing methods, or other means to minimize a reoccurrence. In addition, the design of the engine installation and the rest of the airplane is reviewed to ensure that the design recognizes that these engine failures may continue to occur, and the installation incorporates design considerations to minimize the impact of these failures on the airplane.

b. Latent failures. Latent failures are failures that are unknown to the flight and maintenance crews. Certification requirements assume that any expected latent failure, in combination with the next failure, under any operating and environmental conditions approved for the airplane, should not jeopardize continued safe flight and landing. A simple example is undetected loss of fire containment in a fire zone. If the next failure releases flammable fluid into the zone, a potentially catastrophic condition exists. While the intent is that such latent failure conditions not exist, there are, as a practical matter, limitations on how frequently the operators can perform inspections on the powerplant and APU installations to note and correct such conditions. This is particularly true when such inspections require some degree of disassembly, or otherwise expose components to potential distress or human error. Where automated monitoring and indication is practical, this should be used to detect and annunciate failure conditions, especially when the next failure could lead to hazardous or catastrophic consequences. The intent is for the components of the powerplant and APU installations are to continue to operate safely between normal inspections and overhauls. The intent of the inspection is not so much to discover the latent failure, but, rather, to note the proper functioning of the equipment and any safe limits of deterioration, so that the equipment can be replaced before any significant failure or malfunction occurs. An additional concern are those latent failures which were either not anticipated at all or were expected to be detectable by either the flight or maintenance crews.

c. Cascading failures:

(1) Cascading failures are those for which the probability of occurrence of a subsequent failure is substantially increased by the existence of a previous failure. These types of failures are of particular concern because they can create interdependence between structural and system design elements that are intended or assumed to be independent, or even unrelated. This is especially true when the intended means of safely accommodating a failure is affected by that failure. For example, in the structural design area, the failure of one load path should not result in loads that the redundant path cannot withstand. Another example is that engine failures, such as a fan blade failures, that result in a high vibration condition should not cause loss of the fuel shutoff function. A cascading failure of this sort could lead to a hazardous or catastrophic condition.

(2) Cascading failures in the propulsion systems areas can sometimes be difficult to anticipate. In transport aircraft, failures in the systems of one engine are typically required to be independent of failures in the systems of another engine. Furthermore, a system of one engine may need to be isolated from the effects of failures within another system of that same engine. Engine systems areas where cascading failures are most likely to be of concern are the engine control systems and fuel systems.

d. Multiple failures and probability estimates.

(1) In general, the powerplant and APU installations are required to be fail-safe. That is, one assumes the failure and then ensures the resulting failure condition does not jeopardize continued safe flight and landing. For example, the shutdown of a single engine is assumed to be fail-safe since transport category airplanes have multiple engines and are certified to operate safely following the sudden failure of the most critical engine. Though combinations of failure conditions leading to violation of the fail-safe assumption are possible, the consideration of such combinations should, as a practical matter, be limited to those conditions anticipated to occur within the fleet life of the airplane type. To make such determinations, the safety assessment methods of § 25.1309 are often used. Two examples of such situations are uncontrolled engine overspeed and an adverse frequency of engine shutdowns. It is usually agreed that the first of these is an unsafe condition because the engine may liberate parts that could hazard the aircraft. For overspeed, the requirement for engine control system certification is that no single failure cause such a condition, and that the probability of such a condition being caused by multiple failures be less than  $10^{-8}$  per flight hour (i.e., extremely remote).

(2) The second example requires attention because it is recognized that if the engine shutdowns begin occurring at an abnormally high rate, from the same or different failure conditions, the likelihood of multiple independent engine failures should be addressed. The engine shutdown rate becomes a concern when it begins to exceed approximately  $2 \times 10^{-4}$  failures per cycle (note: similar values may be listed elsewhere on a per-flight-hour basis). In any case, if an anticipated failure or malfunction can significantly affect the continued safe operation of more than one engine within a given flight, an unsafe condition exists. In addition, it should be recognized that engine anomalies apparent to the crew in critical flight regimes may also lead to instances of inappropriate crew response due to increased stress and workload. Repeated exposure to these events increases the likelihood of an inappropriate response.

e. Common mode failures. This term refers to multiple independent failures occurring due to the same event. This type of failure differs from “cascading failures” in that the multiple failures occur in parallel rather than in series. That is, the same event causes each failure independently rather than the first failure causing the second, and so on. The most frequently encountered common mode threats are those associated with environmental conditions and human error. Environmental factors include heavy rain and hail, volcanic ash, bird ingestion, etc. Human-caused common failures include fuel contamination or mismanagement, procedural deviations, and maintenance errors. There are currently no regulations specifying that any engine-related maintenance be conducted on only one engine at a time. For example, prior to long flights, it is common to service engine oil in all engines. Some cases are probably unavoidable. However, it should be

recognized that there are many instances of multiple engine shutdown due to common cause maintenance error (e.g., chip detector reinstall, O-ring removal, etc.) leading to unsafe conditions.

6. Assessment of the unsafe condition against other products. Root cause problem assessments may identify similar concerns in other products of the same type design, or other products manufactured by the same or other design approval holders. In these cases, consideration of corrective action beyond the initially identified population may be necessary.

7. Relevant structured methods and tools. There is a variety of analytical tools to use in the process of identifying and resolving unsafe conditions. These include both qualitative and quantitative techniques. Listed below are categories of methods. These are described in greater detail in Society of Automotive Engineers (SAE) Aerospace Recommended Practice (ARP) 4761, Guidelines and Methods for Conducting the Safety Assessment Process on Civil Airborne Systems and Equipment. The tools listed are variously applicable to both the identification and risk estimation steps.

a. Deductive analysis methods. The following tools enable analytical assessments of components and systems from the general level to the specific: Decision tree, fault tree analysis, Markov analysis, dependency diagram analysis, success trees, functional hazard assessment, similarity assessment, common cause analysis, root cause analysis, and consensus expert opinion.

b. Inductive analysis methods. The following tools enable analytical assessments of components and systems from the specific level to the general: Failure modes and effects analysis, failure modes and effects summary, and manufacturing tolerance assessments.

c. Statistical and numerical methods. Often, either inductive or deductive analysis methods are used to qualitatively identify the characteristics of either populations or failure conditions, or both, for which quantitative insight is desired. The following tools are used to quantitatively model and evaluate those characteristics: Weibull and other distributional analyses, and Monte Carlo simulation.

d. Trend analysis. The following tools help to identify time-related changes in a monitored characteristic: Time series and cu-sum (cumulative sum).

e. Population analysis. The following tools help to identify whether segments of the exposed population are at greater or lesser risk of the unsafe condition: Pattern plot (i.e., pictorial representation of data), and analysis of variance (ANOVA).

f. Automated event, threshold level, or trend alarms. These tools provide alerts/warnings when typical or expected event rates are exceeded. Some examples of such tools are the alerts/warnings from the FAA Flight Standards Safety Performance Analysis System (SPAS) and the Extended-range Twin-engine Operations (ETOPS) warning and alert levels.





### **SECTION 3**

#### **DETERMINE APPROPRIATE RESPONSES TO IDENTIFIED UNSAFE CONDITIONS**

1. The completion of all actions to correct the unsafe condition should be done as soon as feasible and in accordance with the risk guidelines and principles developed in this section and Appendices 4 and 5. The actions shall return the product to the level of safety intended by that product's original Basis of Certification, unless an exemption from that basis is found to be in the public interest.

a. General.

(1) Responses to identified unsafe conditions can vary from an immediate mitigating reaction to an extensively-considered final response. The control programs for most unsafe conditions will include some initial, interim, and final actions. This section contains generally-applicable guidance on how continued airworthiness assessments should be performed to establish acceptable control programs for all identified unsafe conditions. Appendix 4 of this AC contains additional risk assessment guidance and risk guidelines applicable to control programs being developed by or for the FAA E&PD. Appendix 5 of this AC contains additional risk assessment guidance and risk guidelines applicable to control programs being developed by or for the FAA TAD.

(2) It is usually necessary to work closely with the design approval holder and, if appropriate, the operators to adequately complete the steps outlined within the applicable risk assessment process. This cooperative effort may take the form of: the FAA engineer overseeing the work of the manufacturer or designer, the FAA engineer and manufacturer working in concert, or the FAA engineer performing the analysis with input and guidance from the manufacturer.

(3) Prior examples of similar occurrences of the unsafe condition, and their associated outcomes, should be reviewed to help with the determinations described in this section.

(4) Any analysis, whether qualitative or quantitative, is only as accurate as the assumptions, data, and analytical techniques it uses. Therefore, these underlying assumptions, data, and analytic techniques should be identified and justified to ensure that the conclusions of the analysis are valid. The justification of the assumptions made should be an integral part of the analysis. Assumptions can be validated by using experience with identical or similar systems or components, with due allowance made for differences of design, duty cycle and environment. Where it is not possible to adequately justify the critical elements of the analysis, either conservatism should be built into the



initial assumptions, or uncertainty in the data and assumptions should be evaluated to the degree necessary to demonstrate that the analysis conclusions are relatively insensitive to that uncertainty. If a quantitative method is used, it is essential that the analysis calibrate with the experience to date. A quantitative risk analysis cannot be expected to credibly predict into the future if it does not calibrate to actual experience.

b. Immediate reactions.

(1) Upon identifying an unsafe condition, a decision should first be made as to whether immediate action is warranted. The magnitude of a required immediate action will be related to the severity of the unsafe condition and the likelihood of additional events occurring prior to the implementation of a longer-term solution. It is quite possible that, immediately following a severe event, the likelihood of its recurrence cannot be adequately estimated. If it is possible to take immediate, practical, mitigating action while an initial assessment is being made, that action should be taken.

(2) An example of this type of situation was the unsafe condition posed by a thrust reverser in-flight deployment on specific types of airplanes with wing-mounted high-bypass ratio engines. An accident resulted from an in-flight thrust reverser deployment. Neither the failure(s) which lead to the thrust reverser deploying in-flight nor the reasons why the inflight deployment resulted in the pilot losing control of the airplane could be readily determined. However, it was possible to take reasonable immediate action by “locking-out” the reversers. Reversers were subsequently allowed to be “unlocked” when system integrity was assured by requiring periodic checks of the entire thrust reverser system, including its fault indication features. The final corrective action was to incorporate system modifications to ensure that subsequent inflight deployments are not anticipated to occur within the fleet life of the airplane type.

c. Initial assessments and responses. If no practical or readily-implemented immediate action is possible, or if such action is not known to be sufficient in and of itself, then every effort should be made to objectively evaluate the appropriate level of response to the identified unsafe condition. Where factual data are sparse, this review will necessarily be based primarily on judgment and expert opinion. The intent in either situation is for consistent and objective responses to unsafe conditions.

(1) Identify causal and contributing factors. Determination that an unsafe condition exists should be followed by a determination of either the root cause(s) or contributing factors, or both. Preliminary information and details may be insufficient to identify appropriate corrective action. Therefore, it is often necessary to seek additional information to determine the root cause and other contributions to the observed unsafe condition. Unsafe conditions may be caused by, either in combination of or separately, by improper design, manufacture, maintenance, or operation. The contribution of these



individual elements should be evaluated in order to ascertain the likelihood of future occurrences, as well as the effectiveness of candidate corrective actions. Unsafe conditions that are not mitigated by contributing or conditional factors may require expedient action unless the root cause, failure distribution and risk can be confidently established.

(2) Assess the uncorrected risk of the unsafe condition. As discussed in the background and appendices of this AC, there are various methods used to classify the severity and predict the probability of events. The following steps may be performed using either quantitative or qualitative methods, or both (see Section 2., paragraph 7, and Appendix 3). The intent in any case is to perform a realistic structured assessment using case-specific or similar data or assumptions or both. Depending on the nature of the unsafe condition, the level of previous experience with similar unsafe conditions, and the level of risk assessment and prioritization information needed to support effective decision making, the actual process used may vary. However, a process equivalent to that described in this AC should normally be performed as fully as possible.

(a) The intent of these assessments is to ensure that an unsafe condition that represents the greater risk receives higher levels of attention and resources for its timely resolution than does one that represents a lower risk. Additionally, the intent is that the risk associated with each unsafe condition, during the time necessary to address it, are less than the applicable risk guidelines.

1 Estimate the number of airplanes exposed. Determine the number of airplanes for which the unsafe condition may exist or be expected to develop if no corrective action is taken. For example, airplanes with engine parts within a certain serial number range, or airplanes with installed engines below a certain total cycles or total hours. Note that exposure means the possibility of occurrence, not the certainty of it. If multiple airplane types are exposed to the same unsafe condition, then the estimate should include all affected airplanes rather than assessing the risk to each airplane type separately.

2 Estimate the uncorrected event forecast and uncorrected forecast event rate. Use analytical techniques such as those described in this AC under Section 2., paragraph 7, and Appendix 3 to estimate the expected number of “events” if no action is taken to address the condition. This step takes the exposed population (Section 3, paragraph 1.c.(2)(a)1 above) and estimates the number which are expected to experience “the event”. While “the event” of interest is usually the occurrence of the identified unsafe condition, events of lesser or greater severity may also be analyzed. Failure rate data is often provided in failures per-flight-hour, even though the failure rate itself is not directly a function of flight-hours. Therefore, care should be taken to ensure the event predictions take into account the frequency with which the actual stresses that

cause failure will occur within the total exposure period. For example, a component failure mode may be predominantly a function of the number of times electrical power is applied to it. If so, the average power applications and flight-hour should be the same between the source of the failure rate data and the subject application of that data, or an appropriate correction should be applied. If there is a hazard ratio between the failure rate and the event rate, this correction should also be applied. The hazard ratio should be established from either historical data or exposure studies. For uncorrected risk exposure, a 20-year (60,000-flight-hour) fleet life per aircraft may be assumed or another reasonable estimate of the actual fleet life may be used. Additionally, convert this uncorrected event forecast into a forecast event rate to facilitate comparing risks on a common exposure basis. This is normally done on a per-flight or per-flight-hour basis by dividing the uncorrected event forecast by the total number of flights or flight-hours within the assumed exposure period. Whatever exposure basis is used (flights or flight-hours), it should be used consistently to allow the various risks being managed simultaneously to be readily compared.

3 Estimate the uncorrected risk and risk level. Once the assessment is made of what the frequency of occurrence and total number of events will be if no corrective action is taken, the threat of serious injury posed by an occurrence of the event should be assessed. This needs to be done on both a per-flight or flight-hour basis (i.e., uncorrected risk level) and over the fleet life of all affected airplanes (i.e., total uncorrected risk). If events of diverse severity are to be compared, either to each other or to a guideline, then an acceptable means of normalizing or classifying the severity of these events should be used.

(b) Details on how the objectives should be accomplished are provided in Appendix 4 of this AC, for control programs being developed for or by the E&PD, and in Appendix 5, for control programs being developed for or by the TAD. Whatever assessment methods are used, both the risk to the affected fleet and the level of risk to which each affected airplane is exposed should remain below the applicable guidelines throughout the control program.

(3) Determine whether immediate action is necessary. If the uncorrected risk to the affected fleet would exceed the applicable Appendix 4 (paragraph 8.a.) or Appendix 5 (paragraph 4.b.) guidelines within 60 days, or the risk level to which an aircraft would be exposed during that same 60-day period would exceed the applicable Appendix 4 or Appendix 5 guideline, immediate action should be considered. How “immediate” this action should be could vary from before the next flight to within 60 days depending on the nature and level of risk. If a quantitative assessment of the risk of serious injury is unavailable, the decision as to the necessity of immediate action should

be made based on objective judgment and expert opinion. This initial analysis is not meant to take the place of the complete and in-depth analysis typically performed during the continuing assessment of the risk posed by the identified unsafe condition. It is meant to give a best-estimate relative ranking compared to the overall contributions of all unsafe conditions, and to indicate whether continued operation without immediate corrective action is acceptable.

(4) Identify options for immediate mitigating action. Some types of immediate actions that have proven to be both practical and beneficial are inspections, placards, revisions or supplements to the Aircraft Flight Manual (AFM), staggering engines to obtain mixed life engines on a given airplane (for infant-mortality problems) and pre-flight checks.

(5) Estimate effects of candidate actions. Candidate actions considered after an unsafe condition has been identified should be evaluated with the appropriate manufacturer, designer, or operators. This is to consider their capacity to reduce the risks of future injuries to acceptable levels. From a technical perspective, several candidate actions may be available, but the selected action should consider such issues as confidence in the effectiveness of the corrective action, availability of the resources necessary to support the corrective action, and the ability of the operators to expediently and properly incorporate the corrective action.

(a) Estimate potential risk reduction. Once the candidate actions have been identified, the risk under the proposed mitigation program should be estimated using the same process described in Section 3, paragraph 1.c.(2) above. This process should be performed for all actions under consideration, thereby allowing the effects of different programs to be compared. The objective is to keep the risks to the affected fleet and the level of risk to which each affected aircraft is exposed below the applicable Appendix 4 (paragraphs 9. and 10.) or Appendix 5 (paragraph 4.c.) guidelines until final action can be incorporated to bring the product back to the level of safety intended by the product's original basis of certification. If none of the candidate immediate corrective action programs can achieve the needed risk reductions, more aggressive action, including grounding, should be considered.

(b) Estimate resource requirements. Resources are generally considered to be time, material, labor and money. However, there are additional considerations such as shop capacity, operational disruptions and parts distribution issues. Material requirements include inspection equipment and replacement parts. The extent of these required resources should be estimated to quantify the impact of the AD or other corrective action, such as improved training and interim non-AD actions, allow for timely provisioning, and aid in the determination of desirable tradeoffs between resources and

risk. If a risk analysis has been performed by simulating future experience, the number of replacement parts, shop visits, inspections, etc., are available as output parameters. However, the results from the steps used to establish risk can likewise be used to estimate impact. Data will often be required from the manufacturer(s), operators or both to aid in this process.

(6) Rank practical candidate actions. Various possibilities will be suggested to deal with the unsafe condition. Given that several candidate actions provide equivalent reduction in risk, they can be readily ranked in desirability regarding the impact on resources. Small tradeoffs in risk can be accepted where a candidate action with the lower risk is of much greater difficulty to effectively implement or is much more burdensome than a slightly riskier option. Furthermore, some highly-effective options may prove not to be in the public interest if the cost to implement them exceeds the potential benefits. Care should be taken to not mandate AD actions for which a petition for exemption would likely be granted. These candidate actions should be evaluated against the following criteria:

- (a) First and foremost, its effectiveness, meaning its relative reduction of risk,
- (b) availability of resources (shop visit capacity, material availability, personnel, etc.),
- (c) how quickly it can be implemented,
- (d) how easy it is to implement, and
- (e) the relative cost.

1 Candidate actions include such items as: manufacturing, maintenance, or operational procedural changes; on-wing or in-shop inspections; and part repairs, replacement, or modifications. The number of cycles or hours between initial and repetitive actions should also be evaluated. The ideal action would be inexpensive, easy to perform, possible to begin immediately, and 100 percent effective. The real situation often requires trading off these characteristics. For example, developing an accurate inspection tool and method that can be used for engines on wing may mean inspection does not begin immediately.

(7) Develop and implement appropriate reaction plan. The objective of all continued airworthiness decisions is to maintain an acceptable level of safety by reducing the risks posed by future events. Selection of immediate actions, including



taking no immediate specific action, should be based on the specific circumstances and an assessment of the risk of future occurrences of the unsafe condition causing serious injury. Prohibition of airplane operation based on an observed unsafe condition, pending determination of the root cause and appropriate corrective action, is typically an unnecessary level of conservatism, and should be reserved for situations where Section 3, paragraph 1.c.(3) titled “Determine whether immediate action is necessary” indicates that immediate action is necessary yet no less burdensome effective option is available.

(a) If a decision is made to not implement a candidate corrective action, the decision and its justification should be documented and filed for future reference. Closure documentation should include justification and reasons for determination of non-implementation of the corrective action.

d. Verify results of corrective actions. Initial corrective actions, whether immediate reactions or initial considered responses, may not represent the final action required to address the unsafe condition. To that end, service experience and any other data gathered during the action implementation should be carefully reviewed to increase the validity of the analytical process and the estimated risks.

(1) Monitor implementation and impacts of the corrective actions taken. When feasible, the rate of incorporation of the corrective action(s) should be tracked to verify that the action is being implemented in a timely manner. If the action includes inspection, all inspection results should be analyzed to help quantify incipient failures and aid assessment of the extent of the problem. Service experience should be tracked to ensure that the rate of occurrence is being reduced; however, rate of occurrence may not be applicable in cases of rare events or small exposures. Service experience and inspection results should also be evaluated against expectations developed as a result of any quantitative or qualitative analysis performed as part of the action. Note that the only method to ensure complete reporting is to require that the operators report inspection findings to the FAA. The inclusion of reporting requirements within the body of the AD itself should be considered for those unsafe conditions of high risk where the inspection findings are necessary to evaluate the adequacy of immediate actions. For less-critical reporting, reliance on reporting requests within a manufacturer's service bulletin may be adequate. For more general reporting (e.g., determination of the effectiveness of a new repair procedure or whether new problems are being introduced due to the corrective action), the principal inspectors at affected airlines can provide direct insights into the impacts of mandated corrective actions.

(2) Verify corrective actions were effective. Any experience that deviates significantly from expectations or assumptions is grounds to revise the initial assessment

of the situation. Since the immediate reaction may not be the complete initial response to the unsafe condition, a complete validation of the effectiveness of any immediate corrective action may not be feasible prior to additional initial actions being taken. Field experience and inspection results should continue to be monitored to ensure that any interim action (i.e., inspection) continues to validate assumptions and predictions, or to alleviate any consequence of the extra conservatism built into the initial assessment. Final action (part modification or replacement) carries with it an assumption that the causal factors have been effectively eliminated or mitigated with regard to their ability to result in an unsafe condition. Field experience should be tracked to validate this assumption. Care should be taken to ensure that any unforeseen adverse impacts of corrective actions are identified and evaluated.

e. Follow-on assessments and responses. Follow-on responses, whether interim or final actions, to unsafe conditions are based upon repeating the applicable risk assessment process with a more complete understanding of the problems and contributions to the unsafe conditions. Initial responses may be based upon limited or partial data, and later steps are usually based upon information that is more complete. The FAA response to an unsafe condition should be based on a technical understanding of the problem and should require an appropriate implementation schedule that is consistent with the risk assessment. When performing a follow-on assessment, the fact that exposure time has elapsed between the initial and follow-on assessments should not be used to justify unduly extending the duration of the control program. The exposure time for evaluating the risk for follow-on actions is the amount of time required to complete the entire correction program (i.e., any initial, interim and final actions). The objective throughout the entire correction program is to keep the risks below the applicable Appendix 4 (paragraphs 9. and 10.) or Appendix 5 (paragraph 4.d.) guidelines until the product is brought back to the level of safety intended by the product's original basis of certification. The schedule for follow-on actions should be established such that these applicable guidelines will be met.

f. Cumulative risk. If there are several unsafe conditions being resolved concurrently on the same powerplant installation, the combined risk of those various conditions may represent an unacceptable risk level for that airplane type, even if each taken individually does not. Furthermore, repeated exposure to risk levels acceptable against any single unsafe condition could be reasonably expected to result in an unacceptable risk of serious injury somewhere in the life of the worldwide transport fleet with its various unsafe conditions. Therefore, acceptable risk levels should be regarded as upper limits, to be allowed only when reducing the risk further would result in undue burden. The goal of risk analysis is not to find the most lenient program possible within acceptable risk levels. Any reasonable action which reduces the risk should be included as part of the correction program (keeping in mind the principles of prioritization of resources). The plot of risk factor versus impact on resources follows an asymptotic

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relationship. This means, that at some point, any additional reduction in risk comes only at great increase in the required resources. This particular point varies from situation to situation. The engineer should decide if the reduction in risk warrants the additional burden against the available resources. Currently, no definitive standards exist for what is an acceptable cumulative risk. Additionally, no definitive standards currently exist for where the balance should be struck between decreasing risk and increasing burden. The FAA should therefore judge what actions best serve the public interest on a case by case basis, considering the cost benefit to the public and the appropriate allocation of resources. The intent of this AC is to aid in this process.



## **SECTION 4**

### LESSONS LEARNED.

Throughout the process for any one potentially unsafe condition, the experience gained and lessons learned should be applied to future certification and continued airworthiness monitoring processes. This ensures continuous improvement in the effectiveness of the continued airworthiness assessment process for current products, and improves the certification assessment process and instructions for continued airworthiness for new products. It is recognized that centralized accessible repositories for CAAM “lessons learned” (e.g., risk models, hazard ratios, AD worksheets, etc.) would be a valuable resource. If such resources are identified or developed to support continued airworthiness assessments, reference to these resources will be included in future revisions of this AC.



## **SECTION 5:**

### ALTERNATIVE METHODS OF COMPLIANCE (AMOC)

The objective of an AMOC is to allow an operator or manufacturer to propose an alternative corrective action to that prescribed in an AD. The intent of the AMOC is to enable approval of options that were not necessarily conceived of at the time of AD issuance, but which provide an equivalent level of safety to that afforded by the AD. The process described in Section 3 can be used to help determine if a proposed AMOC does in fact afford an equivalent level of safety.

**APPENDIX 1****HISTORICALLY UNSAFE CONDITIONS**

1. The objective of this Appendix is to provide the user with a descriptive listing of generic transport airplane powerplant and APU failure conditions which have been defined as unsafe based on previous service experience or traditional assumptions, or both. This Appendix is intended to be an example list and not an inclusive or prescriptive checklist since it may not include all the information relevant to the failure conditions of a specific transport airplane with its various functions and its intended use. This list does not provide estimates of the conditional probability of the severity outcome given the occurrence of the basic failure condition. Therefore, this Appendix should be considered a general guide and not a replacement for more specific guidance and assessments for a particular aircraft type, environment, or operating condition. It is recognized that historical hazard ratios would be a valuable addition to this appendix; however, such an addition was left to future revisions of this AC. Historical hazard ratios for some of the listed conditions are contained within "Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards". Care should be taken when using any published hazard ratio that the data source is relevant to the intended application. The FAA, in its continuing efforts to make "data-driven" informed decisions, will attempt to expand upon and update relevant hazard ratios to support this AC in the future.

	<b>FAILURE CONDITION</b>	<b>CONSIDERED "UNSAFE"</b>
<b>1</b>	<b>Propeller Blade Release</b>	If resulting debris, aircraft operating characteristics or loads could directly impact primary aircraft structure, critical system functions, or critical flight crew functions such that continued safe flight and landing at an airport would be prevented (e.g., debris could cause loss of the other operating engines, the dynamic yaw/roll could lead to loss of control, or the rotor imbalance could cause critical structural failure).
		If propeller blade release could cause additional unsafe failure conditions (e.g., uncontained engine fire).





	FAILURE CONDITION	CONSIDERED “UNSAFE”
		<p>Any other time.</p> <p>This failure is assumed to always pose a risk of serious injury to individuals within the debris zone inside the aircraft. This failure could cause serious injury to individuals outside the aircraft, a significant reduction in aircraft capabilities (e.g., cabin depressurization), and could pose a hazard to adjacent aircraft or facilities. Therefore, if such a condition is occurring in service, the uncorrected risk should be assessed to determine whether the condition is reasonably expected to result in one or more serious injuries. If it is, then the condition is unsafe and must be corrected.</p>
2	<p><b>Uncontained Engine or APU Rotor Failure.</b>  <b>Includes: shafts, discs, drums, impellers, fan blades, turbine blades, compressor blades, etc.</b>  <b>See AC 20-128A for definition of rotor.</b></p>	<p>For the same reasons identified for Propeller Blade Release.</p>
3	<p><b>Engine/Pylon Separations</b></p> <p>Includes both partial and total restraint failures.</p>	<p>For the same reasons identified for Propeller Blade Release.</p> <p>Note: During initial or partial separations, the engine can produce significant abnormal thrust vectors that should be taken into account.</p>
4	<p><b>Contained Engine or APU Rotor Failure</b></p>	<p>If a subsequent occurrence could reasonably be expected to result in uncontainment.</p> <p>If the mode of containment is not conditional, then it is usually assumed that the next occurrence will also be contained. However, this is a judgment that should be made by the E&amp;PD with assistance from the manufacturer.</p>

	<b>FAILURE CONDITION</b>	<b>CONSIDERED “UNSAFE”</b>
		If the resulting aircraft operating characteristics or loads (especially those due to rotor imbalance) could directly impact primary aircraft structure, critical system functions, or critical flight crew functions such that continued safe flight and landing at an airport would be prevented.
		If contained engine rotor failure could cause additional unsafe failure conditions (e.g., uncontained engine fire).
<b>5</b>	<b>Separation of Significant Nacelle Components</b>  Includes both partial and total restraint failure for: Inlet, Fan, Core, and Reverser Cowls; Nozzles and Plugs; Dense or Large Fairing Components; etc.	If the resulting debris, aircraft operating characteristics or loads could directly impact primary aircraft structure, critical system functions, or critical flight crew functions such that continued safe flight and landing at an airport would be prevented (e.g., debris could cause critical damage to the horizontal tail or the aerodynamic effects could cause critical loss of controllability or performance).
		If nacelle component separations could cause additional unsafe failure conditions (e.g., uncontained engine fire, unsafe changes in the magnitude or direction of thrust, etc.)
		Any other total separation. This failure could pose a risk of serious injury to individuals both inside and outside the aircraft, could cause a significant reduction in aircraft capabilities (e.g., cabin depressurization), and could impact other aircraft or facilities. Therefore, if such a condition is occurring in service, the uncorrected risk must be assessed to determine whether the condition is reasonably expected to result in one or more serious injuries. If it is, then the condition is unsafe and must be corrected.
<b>6</b>	<b>Uncontained Powerplant or APU Fire</b>  Includes: engine case rupture or burn through, engine or APU fires which breach the fire wall, or fires which initiate outside a fire zone.	If fire, heat or smoke could spread to the aircraft cabin and cause serious injuries.

	<b>FAILURE CONDITION</b>	<b>CONSIDERED “UNSAFE”</b>
		If fire, heat or smoke could impact primary aircraft structure, critical system functions, or critical flight crew functions such that continued safe flight and landing would be prevented.
		Any other time hazardous quantities of flammable materials are potentially available to feed the fire. Uncontained fire is sufficiently unpredictable and potentially damaging as to always be considered an unsafe condition unless there will clearly be insufficient flammable material available to create a hazard. Flammable materials of concern include but are not limited to fuel, oil, hydraulic fluid, wiring, magnesium, and many components of the cabin interior. Therefore, if such a condition is occurring in service, the uncorrected risk should be assessed to determine whether the condition is reasonably expected to result in one or more serious injuries. If it is, then the condition is unsafe and must be corrected.
<b>7</b>	<b>Fires Within Engine or APU Fire Zones</b>	If a subsequent occurrence could reasonably be expected to be uncontained. The potential fire intensity or duration may exceed fire zone containment criteria. Furthermore, latent failures or foreseeable crew errors could usually cause fire containment to be ineffective. Therefore, if such a condition is occurring in service, the uncorrected risk should be assessed to determine whether the condition is reasonably expected to result in one or more serious injuries. If it is, then the condition is unsafe and must be corrected.
<b>8</b>	<b>Nacelle, Pylon, or APU Compartment “Overheat” Includes: Engine or APU Bleed Air Duct Failure; Loss of Thermal Insulation, etc.</b>	If the resulting heating, pressurization, or debris could impact primary aircraft structure, critical system functions, or critical flight crew functions such that continued safe flight and landing at an airport would be prevented.
		If Overheat could cause additional unsafe failure conditions (e.g., uncontained engine fire).
		If the resulting heating, pressurization, or debris could leave the aircraft vulnerable to a foreseeable subsequent failure or crew error that would prevent continued safe flight and landing at an airport.

	<b>FAILURE CONDITION</b>	<b>CONSIDERED “UNSAFE”</b>
<b>9</b>	<b>Engine or APU Exhaust Gas Impingement</b>	For the same reasons identified for Nacelle, Pylon, or APU Compartment “Overheat”.
<b>10</b>	<b>Errant Changes in the Magnitude or Direction of Thrust Within Certified Engine Operating Limits</b>  Includes any changes resulting from system faults or crew errors, whether detected or undetected. (e.g., over/under fueling, engine shutdown, errant propeller control, errant thrust reverser deployment, inlet separation, compressor stall, hazardously misleading indications, autofeather system failures, etc.)	If the resultant increase, loss, or asymmetry of airplane thrust render the aircraft incapable of continued safe flight and landing at a suitable airport. Total loss of thrust is the most common example of a potentially catastrophic failure condition in this category. However, relatively small undetected thrust losses (over approx. 2-3 percent of airplane thrust) at powerset can significantly impact the required runway distances and therefore, the ability to perform safe takeoffs or aborts. Asymmetric thrust caused by a thrust run-up or an inadvertent thrust reversal on one engine could cause loss of aircraft directional control. Even symmetric overthrust conditions could be potentially catastrophic if they occur at an inopportune time or lead to the failure of multiple engines. Errant changes in thrust which affect multiple engines are typically considered an unsafe condition. Multiple engine events that occur as a result of bird, ice, or other foreign object ingestion should be reviewed for any design implications with regard to assumed powerloss percent and frequency of occurrence.
<b>11</b>	<b>Engine or APU Overspeed</b>	If it could lead to an Uncontained Engine Rotor Failure.
		If it could lead to an unsafe change in the magnitude of thrust.

	<b>FAILURE CONDITION</b>	<b>CONSIDERED “UNSAFE”</b>
<b>12</b>	<b>Hazardously Misleading Powerplant or APU Indications</b>	<p>If an inappropriate, errant or missing indication is reasonably expected to elicit a hazardous crew response, including inaction. See: Errant Changes in the Magnitude or Direction of Thrust Within Certified Operating Limits; Engine or APU Overspeed; and Uncontained Engine Fire. Misleading displays can create other unsafe conditions.</p> <p>(E.g., if a fire or overlimit condition on one engine is indicated as being on a different engine, the affected engine will not get the needed crew attention and a good engine is likely to be shutdown. If the primary powersetting parameter on all engines reads low at powerset, this can significantly impact the required runway distances and therefore, the ability to perform safe takeoffs or aborts. If all main engine displays are lost and the engine controls do not have inherent limits protection, then changing flight conditions can result in unaccommodated overlimit conditions on all engines. Misleading fuel quantity indications can lead to unsafe conditions associated with fuel mismanagement.)</p>
<b>13</b>	<b>Loss of Inflight Restart Capability on Critical Number of Engines</b>	<p>If not detectable within one flight. All engine out conditions are sufficiently common that the inability to restart at least the critical number of engines (i.e., one engine on a twin and two engines on a tri or quad) is considered an unsafe condition.</p>
<b>14</b>	<b>Excessive Fuel Tank Differential Pressures</b>  Includes failures and errors associated with refueling, defueling, fuel transfer, fuel jettison, fuel feed, fuel tanks, etc.	<p>If the resulting differential pressure could impact primary structure, critical system functions, or critical flight crew functions such that continued safe flight and landing at an airport would be prevented (e.g., errant refueling, defueling, fuel vent failures, fuel tank vapor ignition, etc., could result in differential pressures across a fuel tank wall that lead to failure of primary structure or critical systems.)</p>
		<p>If excessive fuel tank differential pressures could cause additional unsafe conditions (e.g., resulting fuel leaks could lead to uncontained fire, equipment contamination, vapors in the cabin, etc.)</p>

	<b>FAILURE CONDITION</b>	<b>CONSIDERED “UNSAFE”</b>
<b>15</b>	<b>Fuel Load Imbalance</b>  Includes failures and errors associated with refueling, defueling, fuel transfer, fuel jettison, fuel feed, fuel tanks, etc.	If the resulting imbalance could impact primary structure, aircraft handling qualities, performance, or range such that continued safe flight and landing at an airport is prevented (e.g., errant refueling, defueling, fuel transfer, leaking or trapped fuel, vent failures, etc., could cause critical changes in aircraft longitudinal or lateral CG, or both).
<b>16</b>	<b>Loss of Adequate Engine Fuel Feed</b>  Includes failures and errors associated with refueling, defueling, fuel transfer, fuel jettison, fuel feed, fuel tanks, etc., which can lead to total or partial fuel starvation	If the fuel feed and thrust required for continued safe flight and landing cannot always be restored in the altitude available (e.g., total fuel starvation can occur due to leaking or trapped fuel, inadequate initial fuel loading, over jettisoning, fuel boost or feed failures, etc.)
		Any other time the failure affects multiple engines.
<b>17</b>	<b>Fuel Leakage</b>	If the resulting fuel vapor ignition, equipment or cockpit contamination, etc., could impact primary aircraft structure, critical system functions, or critical flight crew functions such that continued safe flight and landing would be prevented (e.g., leaking fuel onto critical equipment could result in equipment malfunction or create an uncontained fire condition; fuel vapor in the cockpit could significantly impair crew abilities).
		If fuel vapors could spread into the aircraft cabin and causing serious injuries to occupants.
		If fuel leakage could create an additional unsafe condition (e.g., fuel leakage can lead to loss of fuel feed, fuel load imbalance; fuel vapor ignition can result in uncontained fire, etc.)

**APPENDIX 2**

## AIRWORTHINESS INFORMATION RESOURCES

1. **PURPOSE.** This Appendix provides a brief description of airworthiness information resources to support continued airworthiness assessment of powerplant installations on transport category airplanes. The types of information resources chosen depend on the depth and scope of the required analysis, which in turn is based on the type, frequency and severity of the unsafe condition.

### 2. **REPORTING OF AIRWORTHINESS INFORMATION.**

a. Regular reporting. Sections 21.3, 121.703, and 121.705 mandate reporting of various service information. These reports should be reviewed to identify any existing or potential unsafe conditions. Additionally, the occurrence rate of any reported type of event, whether or not it is expected to individually result in an unsafe condition, should be monitored to ensure it does not unacceptably contribute to the risk of an unsafe condition. For example, § 21.3(c)(10) requires the reporting of all engine failures. The rate of engine failures should be tracked to ensure that the risk of dual-engine failure is not of concern. In addition, routine reporting can and should be used to establish what is “normal” so that when “abnormal” conditions occur, they are more easily recognized.

b. Special reporting. Based on the reviews outlined in paragraph 2.a. above, conditions may warrant the need for special reporting under the authority of Section 609 of the Federal Aviation Act of 1958. For example, the FAA may need special reporting to gather information to help establish the root cause, total rate of occurrence, and conditional probability of an unsafe condition. The FAA may also need inspection results to determine the number of incipient failures and operational information to establish the extent of the population at risk. The FAA may require immediate fleet-wide inspections to determine the extent of a condition. These actions may result in a one-time inspection and correction procedure or a periodic inspection to monitor a situation until a revised design or other permanent fix is available.

3. **OTHER SOURCES OF AIRWORTHINESS INFORMATION.** Several other types of airworthiness information may be considered for use in a continued airworthiness assessment:

a. In-service problems.

(1) In-service experience related to the type design: accident, incident, events, operational feedback, shop and test findings, and configuration status. The Air Transport Association of America (ATA) uses the “Airworthiness Concern Coordination Process” (ATA Spec 111) to coordinate fact finding and data reporting when airworthiness problems arise. This



information is also collected and organized within numerous databases, many of which are readily accessible to the FAA and others (see paragraph 4. below).

- (2) Relevant experience with similar designs/configurations.
- (3) Procedural changes proposed or adopted by one or more operators.

b. Product design, production, and operational information.

- (1) Certification compliance data.
- (2) Quality review reports, test results.
- (3) Maintenance, flight and ops manuals.
- (4) Maintenance and operations specification.
- (5) Maintenance and flight crew training materials.
- (6) Simulations, mock-ups, models.

c. Design approval holder proposed changes.

- (1) Proposed type design changes.
- (2) Service bulletins.
- (3) Changes to recommended operating procedures.

**4. AIRWORTHINESS DATABASES.** This section lists some of the databases and how the FAA and others can access them.

a. Many airworthiness databases are available through the National Aviation Safety Data Analysis Center (NASDAC). This center was established to serve as a centralized directory and repository of aviation safety data. It provides on-site technical and analytical support and a series of automated analysis tools. The data it provides includes a variety of historical accident/incident data as well as supporting data such as airport files, registry, and air taxi operator listings. NASDAC also maintains a document list of databases, which are available

through NASDAC and other organizations, entitled, "Guide to Data Systems Used in Aviation Safety Analysis". "On-line" access to NASDAC is available through either the FAA IntraWeb ("intraWeb.nasdac.faa.gov") or the Internet ("www.nasdac.faa.gov").

b. In addition to NASDAC, there are other "On-line" sources of airworthiness information, including those maintained internally within the FAA's Aircraft Certification Division (ACD). These are individual to each Directorate; see the Directorate office for specific information. Some airworthiness databases are also published in paper document or digital medium (usually Compact Disc) form.

c. The following is a listing of airworthiness databases readily available to FAA and others at the time of publication of this AC. However, since airworthiness information resources change rapidly, this listing should be viewed as a dated guide and not an accurate or complete listing.

**(1) NTSB aviation accident data system**

Source: NTSB.

Available from: The NTSB website (www.nts.gov) or through NASDAC (1983 to date, updated weekly).

Contains: Information collected during investigations of accidents or incidents involving civil aircraft within the U.S., its territories and possessions, and international waters. NTSB is the official source of accident data and their causal factors. Database includes preliminary and final reports, narratives, and findings. In addition, "NTSB Recommendations and FAA Responses" are available.

**(2) National Airspace Information Monitoring System (NAIMS):**

Source: FAA/ASY100.

Available from: ASY website (www.asy.faa.gov ) or through NASDAC (1987 to date, updated monthly).

Contains: Subsystems PDS, OEDS, NMACS, and VPDS as described below:

(a) Pilot Deviation System (PDS): Contains pilot deviation reports resulting from a violation of the Code of Federal Regulations (CFRs) or a NORAD Air Defense ID Zone tolerance. New reporting forms went into effect in 1992.

(b) Operational Error and Deviation System (OEDS): This contains all operational error or deviation reports that have occurred in the NAS. Additionally, it also contains causal factor information.

(c) Near Midair Collision System (NMACS): Contains pilot reported near midair collision incidents. Reporting is voluntary and often subjective, and pilots may report to NASA (through ASRS) instead of FAA. New reporting forms went into effect in 1992.

(d) Vehicle/Pedestrian Deviation System (VPDS): Contains information on incidents involving entry or movement on an airport movement area by a vehicle operator or pedestrian that has not been authorized by ATC.

(e) Runway Incursion System (RI): Contains information derived from OEDS, VPDS, and PDS airport surface incidents that created a collision hazard or resulted in loss of separation with an aircraft taking off, intending to take-off, landing, or intending to land.

(f) Aircraft operations (operations) (tower counts): This database contains operations conducted since 1987 at air traffic control facilities and is used to normalize accident and incident rates.

**(3) FAA Accident/Incident Data System (AIDS):**

Source: FAA/Flight Standards (AFS) - AFS-410

Available from: ASY website ([www.asy.faa.gov/safety\\_data](http://www.asy.faa.gov/safety_data)) or through NASDAC (1985 to date, updated monthly).

Contains: Data records for incidents gathered from FAA Incident Report Form 8020-5, and teletype preliminary data. AIDS is most useful for incidents since NTSB is the official source of accident information.

**(4) Service Difficulty Reporting System (SDRS):**

Source: FAA/AFS-410

Available from: FEDWORLD website ([www.fedworld.gov/pub/faa-asi](http://www.fedworld.gov/pub/faa-asi)) or through NASDAC (1986 to date, updated monthly).

Contains: General aviation malfunction and defect reports and air carrier mechanical reliability report subsets. Air carriers, field offices, manufacturers, and individuals submit data.

**(5) Aviation Safety Reporting System (ASRS):**

Source: NASA/Ames Laboratory.

Available from: NASA website ([olias.arc.nasa.gov/asrs/repsets.htm](http://olias.arc.nasa.gov/asrs/repsets.htm)) (1976 to date), NASDAC (1988 to date, updated quarterly), ASY website ([www.asy.faa.gov/safety\\_data](http://www.asy.faa.gov/safety_data)), or commercial CD-ROM.

Contains: Voluntary reports of occurrences that could impact aviation safety. Approximately 30,000 reports are submitted each year by pilots, controllers, flight attendants, mechanics, other interested parties, and users of the NAS. Human factors information in the narratives. All privacy or identifying data is expunged or “sanitized”.

**(6) National Flight Data Center (NFDC):**

Source: NFDC

Available from: Through the Bureau of Transportation Statistics ([www.bts.gov](http://www.bts.gov)) or through NASDAC (updated every 56 days).

Contains: Subsystems AF, LF, LI, NA, and FX as described below:

(a) Landing Facilities (LF): Contains information on all private and public use landing facilities (airports, heliports, gliderports, etc.) including location, services, runway, lighting, administrative, and remarks.

(b) Air Route Traffic Control Center (AF): Contains records for each Air Route Traffic Control Center Facility. The Air Route Traffic Control Center Facility File (ARTCC) contains all Remote Air/Ground Facilities (RCAG), Air Route Surveillance Radars (ARSR), Secondary Radar (SECRA), and Center Radar Approach Control Facilities (CERAP), under US area of responsibility. The database does not include any foreign facilities or radars.

(c) Radio Fix (FX): Contains named and numbered radio fixes used in airway navigation. Includes: waypoints, reporting points, turning points, military fixes, ARTCC boundary crossing points, and airway intersections. Information includes positional, charting, and fix facility makeup.

(d) Location Identifiers (LI): One record for each identifier assigned to an active facility. Describes all facilities (airports, instrument landing systems, navigational aids, Flight Service States, Air Route Traffic Control Centers, and special use) assigned to that identifier.

(e) Navigational Aids (NA): Description of all VHF Omni-directional Range (VOR), Non-directional Beacon (NDB), Tactical Air Navigation (TACAN), Fan Marker, and Consolan facilities used in airspace navigation. Information includes location, position, class, features, frequencies, and associated fixes.

**(7) Aircraft Registry (AR):**

Source: FAA/AFS-700

Available from: AFS-700 website ([www.mmac.jccbi.gov/afs/afs700](http://www.mmac.jccbi.gov/afs/afs700)), or through NASDAC (real time updates), or the Public Documents Room in the Registry Building at the Mike Monroney Aeronautical Center in Oklahoma City, Oklahoma

Contains: The FAA aircraft registry data system used to record and track civil aircraft registered in the United States. Registration occurs at the Federal Aviation Administration in Oklahoma City where the appropriate information is obtained and recorded from the aircraft purchaser. The Registry maintains the permanent records of over 320,000 active civil aircraft. Information recorded in the registry includes the aircraft registrant's name, address and state. Information on the aircraft includes the engine manufacturer and type, the aircraft N number, serial number, make model code, year of manufacture and much more including special use of the aircraft (agricultural or patrolling for example) and number of seats.

**(8) Aviation System Indicators (SI):**

Source: FAA/System Safety (ASY)

Available from: FAA intranet ASY website ([www.asy.faa.gov](http://www.asy.faa.gov)) or NASDAC (1987 to data, updated quarterly).

Contains: Excel spreadsheets with monthly flight-hours data and accident/incident rates categorized according to large air carriers, commuters, air taxis, general aviation and rotorcraft. While published System Indicator reports cover limited periods; the database contains all data from 1987 to current, and is updated quarterly.

**(9) FAA Flight Standards Service Aviation Information Website:**

Source: AFS

Available from: AFS-AI website ([av-info.faa.gov](http://av-info.faa.gov))



Contains: Utilization and fleet age information (by U.S. operator), Airworthiness Directives, Technical Standard Orders (TSO's), Special Airworthiness Information Bulletins (SAIB's) and other FAA notices, SDR query and summary capability, and Type Certificate Data Sheets (TCDS's) and Supplemental Type Certificates (STC's).

**(10) Bureau of Transportation and Statistics (BTS) (Formerly RSPA):**

Source: BTS

Available from: BTS website ([www.bts.gov](http://www.bts.gov)) or through NASDAC

Contains: Subsets T1, T2, T3 and A1 as described below:

(a) BTS Form 41 Reports - Traffic Schedule (T1): Monthly totals since 1990 for large certified air carriers of capacity and traffic data including: departures, passenger and cargo traffic, and available seats and cargo capacity. All are classified as scheduled or nonscheduled, first class or coach, civilian or military.

(b) BTS Form 41 Reports - Traffic Schedule (T2): Delivered quarterly by summarizing data submitted since 1991 by U.S. carriers in their monthly T-100 Segment/Market reports and their quarterly supplemental Schedule T-2. All data items summarized by carrier, date, and aircraft type.

(c) BTS Form 41 Reports - Traffic Schedule (T3): Quarterly totals since 1991 for: reporting carriers, each airport served, departures and passenger and cargo traffic enplaned, both scheduled and nonscheduled service as well as departures by each aircraft type which served the airport.

(d) BTS Form 41, 298-C (A1): Contains statistics pertaining to the commuter air carrier.

(e) BTS bulletin board system: Form 41 Financial Data, consisting of balance sheets, profit and loss statements, and aircraft operating expenses since 1992.

**(11) Airclaims Data System (AC):**

Source: Airclaims Group, UK.

Available from: Airclaims ([www.airclaims.co.uk](http://www.airclaims.co.uk)) (subscription required) or through NASDAC (1952 to date); some Directorates may have hard copy versions, which are updated yearly.





Contains: Worldwide accident data from government sources and insurance claim information on accidents involving fatalities or major financial loss, as well as exposure and other operations data. Airclaims also has world fleet registration and utilization data.

**(12) Aviation data compact disc:**

Source: NASDAC.

Available from: NASDAC.

Contains the following listings:

- (a) Licensed pilots
- (b) Aircraft owners
- (c) Licensed mechanics
- (d) Medical examiners
- (e) Airports
- (f) SDRS
- (g) Air taxis
- (h) Schools

**(13) ATP navigator compact disc:**

Source: Aircraft Technical Publishers.

Available from: ATP or NASDAC

Contains the following information:

- (a) Airworthiness Directives(AD)
- (b) Associated Service Information

- (c) Type Certificates
- (d) Supplemental Type Certificates
- (e) Advisory Circulars
- (f) Orders
- (g) Code of Federal Regulations (CFRs)

**(14) Airworthiness directives compact disc:**

Source: FAA/AIR (each Directorate may have copies).

Available from: Source or through NASDAC.

1. Contains: The following information:
  - (a) Revisions for 97-10
  - (b) Airworthiness Directives(AD)
  - (c) Advisory Circulars
  - (d) Code of Federal Regulations(CFRs) 1-199
  - (e) Service Bulletins
  - (f) Type Certificates V1-6

**(15) Aviation publications compact disc:**

Source:

Available from: Through NASDAC.

Contains: The following information:

- (a) Code of Federal Regulations(CFRs)



- (b) Airman's Information Manual(AIM)
- (c) Advisory Circulars
- (d) Airworthiness Directives

**(16) Jane's compact disc:**

Source: Jane's

Available from: Jane's website (www.janes.com) or through NASDAC.

Contains: Jane's Encyclopedia of Aircraft

**(17) Safety Performance Analysis System (SPAS):**

Source: FAA/AFS

Available from: SPAS website (home.spas.faa.gov/spas.asp) (training required prior to access)

Contains: A computer-based application that can be used to evaluate both current and historical safety related aviation data. SPAS collects data over time to show trends, to help users spot anomalies, and to provide a visual comparison to already established thresholds. The data used comes from a variety of data sources, such as the National Program Tracking and Reporting Subsystem (NPTRS), National Vital Information Subsystem (NVIS), Service Difficulty Reporting Subsystem (SDRS), NTSB accident data base, AIDS, and Airworthiness Directives Subsystem (ADS).

**(18) The Aviation Safety/Accident Prevention (ASAP):**

Source: FAA ASW-100.

Available from: Contact ASW for access.

Contains: A locally-generated and maintained database tool that links Service Difficulty Reports (SDRs) and Accident/Incident data by Air Transport Association of America (ATA) code, part number, etc. There are approximately 350,000 entries for rotorcraft and fixed-wing airplanes. ASAP also includes airworthiness directives.

**(19) World airline accident summary:**

Source: The British Civil Aviation Authority (CAA).

Available from: CAA

Contains: Accident summaries.

**(20) Air Transportation Oversight System (ATOS):**

Source: FAA/AFS.

Available from: ATOS website ([www.faa.gov/avr/afs/ATOS](http://www.faa.gov/avr/afs/ATOS))

Contains: Airline oversight information, including surveillance system design, system safety attributes and risk indicators.

d. In addition to these readily-available airworthiness databases, there are numerous other databases indirectly available. These include databases maintained by individual manufacturers, operators, insurance companies, etc. Under the authority of Section 609 of the Federal Aviation Act of 1958, the FAA can request whatever airworthiness information is needed from those it regulates. The FAA also can purchase needed data from those entities, such as insurance companies, which it does not regulate. Access to individual manufacturer databases is obviously not available to the general public.

e. In addition to the described databases in this Appendix, there are numerous other types of airworthiness information available to the FAA and others. An example of this information is the Boeing Commercial Airplane Group's "Statistical Summary of Commercial Jet Aircraft Accidents", which includes both Boeing and non-Boeing aircraft. A wide variety of expert assessments (and associated data) on specific safety trends (e.g., uncontained rotor failures, bird ingestion, icing) are also publicly available in report form through many organizations such as: the Society of Automotive Engineers (SAE), Flight Safety Foundation (FSF), International Civil Aviation Organization (ICAO), and the AIA. Additionally, the Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards, documents the 10 years of engine, propeller and APU events comprising the CAAM database.

**APPENDIX 3****STRUCTURED ASSESSMENT METHODS AND TOOLS**

1. Various structured methods and tools are available to provide qualitative and quantitative insights into the existence, causes, risks, and resolutions of unsafe conditions. These structured methods and tools should be used to support experienced engineering and operational judgment. The following matrix of objectives, available methods and tools, and associated references can be used to locate relevant details on some of the more prominent structured methods, tools and associated information.

OBJECTIVE	METHODS AND TOOLS	RELEVANT REFERENCES
Identify failure modes of a specified component	Similarity Analysis using historical failure modes data	Mil-Std-217-E; Reliability Engineers Toolkit Rome Laboratory/ERSR 525 Brooks Road Griffiss AFB, NY 13441
	Common Cause Analysis – used to look at the “zonal”, “particular risk”, and “common mode” stresses to which installed components will be exposed	SAE ARP 4761 AC 25.1309-1B
	Stress Analysis (Parts stress method, structural, Electromagnetic Compatibility (EMC), etc.) – used to determine what the effects of applied stresses are on the component	Mil-Std-217; Mil-Std-756B; System Safety Analysis Handbook, 1993; “Stress and Strain Data Handbook”, Hsu, Teng H., 1986; NASA Structural Analysis (NASTRAN)
Identify potential unsafe conditions	Trend or event rate-based alarms	FAA SPAS; AC120-42A, "Extended Range Operation with Two-Engine Airplanes (ETOPS)"
	Conditional Similarity	Historically unsafe conditions; SAE ARP 4761; AC 25.1309-1B
	Analysis of Variance (ANOVA)	Snedecor and Cochran, Statistical Methods, or any other statistics textbook.

OBJECTIVE	METHODS AND TOOLS	RELEVANT REFERENCES
	Cumulative Sum Analysis (Cu-Sum) to sum the cumulative occurrence rate of events versus time	Sachs, Lothar (1984), Applied Statistics: A Handbook Of Techniques, New York: Springer-Verlag., pp. 201-202
	Common Cause Analysis	SAE ARP4761 AC 25.1309-1B
	Failure Modes and Effects Analysis (FMEA) – a qualitative or quantitative bottom-up analysis for conditions typically due to foreseeable single or multiple failures at the component, assembly, system, or aircraft level. A failure mode, effects, and criticality analysis (FMECA) is the combination of an FMEA and a criticality analysis.	SAE ARP 4761; AC 25.1309-1B; Mil-Std-1629A
	Functional Hazard Assessment (FHA) – a qualitative top-down analysis for conditions due to foreseeable malfunctions	SAE ARP 4754 SAE ARP 4761 AC 25.1309-1B
Identify potential causes of a specified condition	Fault Tree Analysis (FTA); Dependence Diagram Analysis – qualitative top-down for conditions due to multiple independent failures or events	SAE ARP 4761 AC 25.1309-1B
	Failure Modes and Effects Analysis (FMEA) – qualitative bottom-up for conditions due to single or multiple failures	SAE ARP 4761

OBJECTIVE	METHODS AND TOOLS	RELEVANT REFERENCES
	Common Cause Analysis – qualitative top-down for conditions due to multiple failures resulting from a single event	SAE ARP 4761 AC 25.1309-1B
	Root Cause Analysis	Root Cause Analysis – Effective Problem Solving and Beyond, Apollo Associated Services
Identify the effects of a specified failure	Failure Modes and Effects Analysis (FMEA)	SAE ARP 4761; AC 25.1309-1B
	Event Tree Analysis	System Safety Analysis Handbook, 1993
	Fault Insertion Testing	
	Common Cause Analysis	SAE ARP4761 AC 25.1309-1B
Assess the rate of a specified failure	Historical failure rate data on similar components	Mil-Std-217-E; Mil-Std-756B; Reliability Engineers Toolkit Rome Laboratory/ERSR 525 Brooks Road Griffiss AFB, NY 13441 (315)330-4726; Summary of Failure Rates, GIDEP.
	Lognormal, Poisson, and other Statistical analyses.	Snedecor and Cochran, Statistical Methods, or any other statistics textbook.
	Weibull Analysis for failure life distributions	AFWAL-TR-83-2079, Weibull Analysis Handbook,
Assess the severity of a specified condition	Historical Hazard Ratio	Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards
	Hazard Classification	SAE ARP 4761; AC 25.1309-1B



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OBJECTIVE	METHODS AND TOOLS	RELEVANT REFERENCES
	Common Cause Analysis	SAE ARP 4761 AC 25.1309-1B
Assess the probability of occurrence of specified failure conditions	Fault Tree Analysis (FTA), Dependence Diagram Analysis, or Markov Analysis – quantitative top down for conditions due to single or multiple failures or conditions	SAE ARP 4761 AC 25.1309-1B; "An Introduction to Reliability Modeling of a Fault-tolerant System", The Charles Stark Draper Laboratory, Inc., Cambridge, MA, 1986
	Failure Modes and Effects Analysis (FMEA), Failure Mode, Effects, and Criticality Analysis (FMECA) -quantitative	SAE ARP 4761; AC 25.1309-1B; Mil-Std-1629A
	Event Tree Analysis - quantitative	System Safety Analysis Handbook, 1993
Identify potential mitigating actions	Hazard and Operability Study (HAZOP)- structured team review to identify potential hazards/operability problems and recommend corrective actions	System Safety Analysis Handbook, 1993
	What-If/Checklist Analysis; Task Analysis - Structured team review to identify potential hazards and recommend corrective actions	System Safety Analysis Handbook, 1993
Assess the relative mitigation of various actions	Monte Carlo Simulation used to help judge the acceptability of various proposed corrective actions and implementation schedule	"Simulation Modeling and Analysis", Law and Kelton, 1991
	Markov Analysis used when evaluating various repair scenarios, due to the ease of inputting repair information	SAE ARP 4761; AC 25.1309-1B; "An Introduction to Reliability Modeling of a Fault-tolerant System", The Charles Stark Draper Laboratory, Inc., Cambridge, MA, 1986



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OBJECTIVE	METHODS AND TOOLS	RELEVANT REFERENCES
	Cost/Benefit Analysis	FAA Order 8040.4; FAA/APO-89-10 Report; FAA Aviation Data and Analysis System (ADA)
Sensitivity Analysis	Sensitivity Analysis, Uncertainty Analysis - qualitatively or quantitatively assess the sensitivity of the results to changes in input parameters	SAE ARP 4754; System Safety Analysis Handbook, 1993
	Monte Carlo Analysis	“Simulation Modeling and Analysis”, Law and Kelton, 1991
Monitor Effectiveness of Corrective Actions	Risk Tracking Techniques	NASA Systems Engineering Handbook, SP-6105, 1995



## **APPENDIX 4**

### **ADDITIONAL ENGINE AND PROPELLER DIRECTORATE (E&PD) GUIDANCE**

**1. PURPOSE.** This Appendix is intended to provide supplemental risk assessment guidance and risk guidelines applicable to control programs being developed by or for the E&PD. This Appendix, in conjunction with the guidance provided in this AC, describes an acceptable method, but not the only method, used by the E&PD to identify, prioritize and resolve unsafe conditions occurring on aircraft turbine engines, propellers, and APUs. This specific process is often referred to as the CAAM (Continued Airworthiness Assessment Methodologies) Process.

**2. DEFINITIONS.** Paragraph 4 of the main body of this AC also applies to this Appendix. The following additional definitions are defined for the purpose of this Appendix only:

a. Hazard level. Levels of event outcomes, as defined by their effect on the aircraft (see paragraph 13 of this Appendix). They are based on defined consequences to the aircraft, passengers, and crew.

b. Malfunction type. A single initiating cause of a failure, defect or other abnormal condition on a type design that can affect one or more parts. One specific cause (such as a melt related defect leading to fracture) that affects several different parts (5<sup>th</sup> stage disks and 6<sup>th</sup> stage disks, for example) within an engine type design is still considered a single malfunction type. However, multiple initiating causes for a single part (e.g., melt-related defect, high-cycle fatigue, corrosion, etc., for 5<sup>th</sup> stage disks) represent multiple malfunction types. Note that this use of the term “malfunction” attempts to cover the traditional definition referring to systems or components not functioning properly along with hardware-induced failures.

c. Risk factor. Event forecast, as defined by the definitions in paragraph 4 of the main body of this AC.

**3. GENERAL ASSESSMENT LEVELS.** The E&PD typically uses the risk factor (event forecast) of combined CAAM level 3 and 4 events (as described in paragraph 13 of this Appendix) for prioritization of response to unsafe conditions. A second order of prioritization, based on CAAM level 4 events, is also sometimes used as additional assurance that the corrective action program provides an acceptable level of safety. CAAM level 3 is an assessment of severity below the level of serious injury, and CAAM level 4 includes serious injury (Section 3, paragraph 1.c.(2)(a)3), but also encompasses events both more and less severe than a single serious injury. The CAAM process uses the hazard ratio as the primary aid in estimating the fraction of events that will result in CAAM level 3 and 4 consequences. The E&PD does not estimate the number of serious injuries, as the TAD outlines in their supplemental guidance in Appendix 5 of this AC. However, the E&PD understands that the TAD may often find it necessary to prioritize on a level of severity beyond serious injury (or



CAAM level 4). To aid in joint decision making between the E&PD and TAD in cases of shared product responsibility, either the E&PD or the TAD may ask for risk to be calculated against the other Directorate's guidelines. Close coordination between the Directorates is highly recommended, especially in situations representing very severe level 4 events. In these situations, significant differences between the E&PD and TAD risk guidelines may exist. For lower severity level 4 events (i.e., events without potentially catastrophic outcomes), the Appendix 4 and 5 guidelines should result in very similar control programs. However, for very high severity level 4 events (i.e., events with the potential for catastrophic outcomes on a large transport airplane), the Appendix 5 guidelines may result in a more conservative control program than would Appendix 4.

**4. CRITICAL FAILURE MODES.** A critical failure mode is a malfunction that has resulted in or has the potential to result in a CAAM level 3 or 4 event, or synonymously, an unsafe condition. Cracked disks found during shop visits are an example of critical failure modes discovered without having a field event. There should be an assessment made of failure modes which have resulted in CAAM level 1 or 2 consequences for their potential to result in more serious consequences (i.e., level 3 and 4 events). Defining the appropriate hazard ratio is conducive towards this assessment.

**5. PRIORITIZATION MODEL.** A prioritization model provides the basis for a consistent form of communication between the manufacturer, the operator, the installer, and the FAA to permit continued airworthiness assessments. The event consequence and the projected rate of occurrence before and after field action are the key elements in the prioritization model. It may be necessary to implement field actions before sufficient data are available to make quantitative assessments. Therefore, a two-step prioritization model is suggested.

a. Event consequence. Event consequence is the first level of prioritization. The hazard ratio relates the historical number of level 3 and greater events compared to the total number of events (from "Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards"). Comparing the data on the particular event under consideration with the failure data supporting the historical hazard ratio will assist in determining whether the expected consequence of failure could be more severe. An inverse relationship between severity of consequence and probability of occurrence should be a fundamental consideration for prioritization.

b. Rate of occurrence. Combining the appropriate hazard ratio, failure distribution, and expected exposure establishes a second order of prioritization. The higher the forecast for undesirable events (i.e., level 3 and 4 events), the higher the priority the problem receives. Appendix 3 of this AC summarizes a number of methodologies available for consideration in making these quantitative assessments. Numerically assessing the effect of a control program on the reduction of risk provides further prioritization.

**6. ASSESSMENT MODEL CONSIDERATIONS.** Quantitative assessments of critical failure modes are desired, since they provide measurements that enhance the oversight and viability of proposed corrective actions and prioritization. Often, the need to quickly reduce the risk of an unsafe condition may not always be supported by an adequate quantitative assessment. However, manufacturers should be able to acquire or develop data by experience, test, and analysis as needed for quantitative assessments. These assessments are used to judge the adequacy of control programs and validate that immediate or initial corrective actions provide sufficient risk reduction. Quantitative assessments, therefore, should be a goal for assessing any potential unsafe condition. A structured approach in performing quantitative assessments is essential for ensuring credible results. Important controls include:

a. Anchoring model to known facts. There will be a number of irrefutable facts within a problem. For instance, these facts may include the number of parts failed, the number of parts found cracked, or the number of parts found not cracked. The model should not contradict any known factual information.

b. Reviewing input data, assumptions, and judgment. Critical input data, assumptions, and judgment require careful review and validation. A team approach in reviewing input data, assumptions and judgment is most effective. The team should consist of experts from appropriate disciplines (e.g., stress analysis, fracture mechanics, reliability engineering, airworthiness, product support, inspection methods, etc.), and agreement by consensus on critical assessment model inputs is essential. Some examples of critical inputs include hazard ratio, inspection reliabilities, crack initiation and propagation lives, failure distributions, part utilization, affected population definition, shop visit rates, material defect distributions and rate of incorporating corrective actions. Realistic assessments of hazard ratio will often necessitate the involvement of the installer.

c. Calibrating model to actual experience. It is essential that the model be capable of calibration to what has already happened. If the model does not calibrate, there will need to be further team review to determine which model assumptions may be in error. The model will not predict reliably if it cannot calibrate to the actual experience.

d. Review by affected parties. It is important that all critical elements (input data, assumptions, judgment, etc.) of the model be made available to affected parties for detailed review. Review by the responsible ACO is essential for ensuring regulatory goals are met, and review by the operators is essential for ensuring accurate data and viable corrective actions. ATA Spec 111 specifies a process that facilitates these reviews. It may be appropriate for the installer to review certain elements, especially in the determination of hazard ratio.

e. Establishing a consistent set of ground rules. Comparing the assessment results from multiple problems is the essence of a prioritization model. A consistent set of ground rules for



constructing numerical assessments is necessary to ensure valid comparisons. Examples of areas where consistent ground rules are necessary include the determination of flight exposures, event hazard levels, hazard ratios and event probability for each flight. There may be subtle yet significant differences in the ground rules used by different manufacturers in performing quantitative assessments. Therefore, it is important to refrain from comparing assessment results from different manufacturers unless it can be verified that the assessments were performed using the same ground rules.

**7. HAZARD RATIO DEVELOPMENT.** Developing a hazard ratio will require considerable engineering judgment. The hazard ratio strongly influences the quantitative assessment results and, therefore, should have a sufficient validation basis or be assessed conservatively. Communication between the engine/propeller/APU manufacturer, installer, operator and the FAA to determine the event hazard ratio assessment may be necessary. Additionally, it may be necessary to use engineering judgment to assess the impact of unique features of a specific powerplant or APU installation. The historical hazard ratios contained in the CAAM database (Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards) should be used cautiously in forecasting risk. The hazard ratio is installation dependent, and the historical hazard ratio may be skewed by the historical data available for the affected aircraft installation. Further, additional uncertainty exists for historical hazard ratios supported by limited data (e.g., 1:3, 2:4, etc.). Where appropriate historical data, tests, or analyses are not available to assess the hazard ratio, the following method is suggested:

- a. At least one level 3 or higher event has occurred. When at least one level 3 or higher event has occurred, use the value obtained by dividing the number of level 3 or higher events by the total number of safety events (i.e., level 1 and higher). If the latest event used in the calculation was not level 3 or higher, add one additional level 3 event, and one additional safety event to the totals. This is to assume the possibility that the next event would be level 3 or higher (e.g., 1:4 becomes 2:5).
- b. No level 3 or higher event has occurred. When no level 3 or higher event has occurred, use Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards to provide values for level 3 or higher events versus total safety events. Care should be taken with these data to ensure proper methods of comparison, including: similar aircraft installation (e.g., wing mounted versus tail mounted, twin versus quad, dry bay (fuel tanks) versus wet bay, etc.); engine bypass ratio; and any other factors of possible significance.
- c. No level 3 or higher event has occurred and CAAM data are not suitable. Where no level 3 or higher event has occurred and no industry-wide data are available or suitable, invoke the method in paragraph 7.a. of this Appendix by assuming the next event would be level 3 or higher (e.g., 0:4 becomes 1:5). There may be cases where this method is overly conservative. In those instances, use engineering analysis or coordinate with the installer and operator(s), either separately or in any combination, to establish a more realistic hazard ratio.

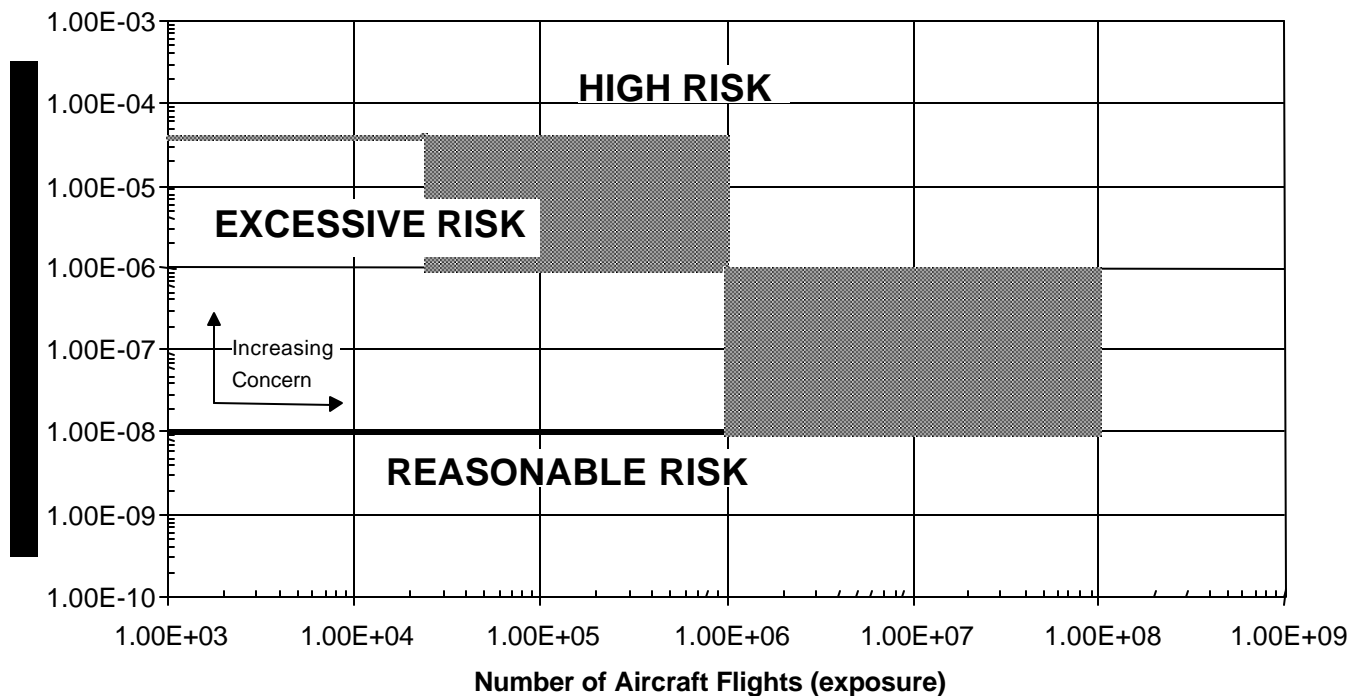
d. Level 4 hazard ratio. It may be necessary to establish the conditional fraction of level 4 events given a level 3 event. Additionally, to facilitate joint decision making between E&PD and TAD, the level 4 risk should be estimated if a significant risk of that outcome exists. Typically, coordination with the installer and operator(s) is necessary to establish a level 4 hazard ratio.

**8. PRIORITIZATION BASED ON ABSOLUTE RISK**. FIGURE 1 provides a useful means to graphically compare unsafe conditions based on absolute risk calculations, helping to establish priorities. Unsafe conditions that lack sufficient data to quantify the absolute risk should be prioritized based on the available data and assessment of hazard ratio.

a. High risk. A level 3 event is a likely occurrence when its risk plots in the area to the right of the sloped line in FIGURE 1 (i.e., greater than 1.0 predicted events, or risk factor). Furthermore, the malfunction is beginning to contribute more risk than the cumulative risk from all other causes, including contributions from the crew, when it plots in the area above the top horizontal line in FIGURE 1 (i.e., above  $4 \times 10^{-5}$  per-flight). In these instances, immediate actions, as described in this AC, may be necessary. Similar values can be established for level 4 events. These values are an order of magnitude below the associated level 3 values; i.e., the high-risk area for level 4 events is greater than 0.1 predicted events, or above  $4 \times 10^{-6}$  per-flight.

b. Excessive risk. Exposure within the enclosed envelope in FIGURE 1 (i.e., to the left of the sloped line and above the bottom horizontal line) imposes sufficient risk to warrant concern and action. Effective management of the risk may be possible through voluntary compliance to the manufacturer's recommended corrective actions. In these cases, issuance of an AD will ensure all products of the type design are restored to the level of safety intended at certification and minimize the potential for the unsafe condition being reintroduced in future products.

c. Reasonable risk. Through recent improvements to the certification standards of aircraft engines within part 33, a standard objective has been used to minimize the average occurrence of hazardous events to a rate less than 1.0 events for each 100 million aircraft flights ( $1 \times 10^{-8}$  per-flight). The definition of level 3 in paragraph 13 of this Appendix includes the hazardous consequences that these developing rules are minimizing. Event forecasts of 1.0 level 3 events in 100 million aircraft flights ( $1 \times 10^{-8}$ ) meet the acceptable risk target for part 33.



**FIGURE 1.** Aircraft Threat Comparison

Note that a comparable chart can be drawn for level 4 events, with all risk levels, as shown by the solid lines in FIGURE 1, reduced by a factor of 10.

## **9. MAXIMUM EVENT (RISK FACTOR) GUIDELINES FOR CONTROL PROGRAM**

**EVENT FORECAST.** The ultimate goal is to ensure that the collective risk of serious injury from all failure conditions is acceptably low. The basis of AC 25.1309-1B, System Design and Analysis, is the concept that an acceptable total design risk is obtainable by managing the individual contributors of catastrophic risk to extremely improbable levels. This concept emphasizes reducing the risk of a future event proportionally with the severity of the hazard it represents (consequences). The guidelines described below represent the extremes of short-term risk that could be reasonably accommodated during a control program. These values are not directly comparable to AC 25.1309-1B criteria, which address the long term design risk of aircraft systems. However, the philosophy of an inverse relationship between occurrence rate and consequence as used in AC 25.1309-1B is applicable. These event guidelines should not be regarded as targets or typical values. The correction program event forecast should usually be lower than these guidelines unless a lower value would result in extreme resource availability difficulties. Note that the level 3 guideline covers events predicted to be at least level 3 (i.e., level 3 and 4 events). The level 4 guideline covers only level 4 events.

a. Maximum event (risk factor) guideline for level 4 events. Avoidance of level 4 events is vital. In instances of extreme resource impact, a control program risk factor as high as 0.1 events can be accepted. In most instances, however, critical failure modes should be managed to much lower level 4 event forecasts (risk factors) to minimize the cumulative effects of multiple unsafe conditions. An estimate of the hazard ratio for level 4 events is obtainable using conservative assumptions and the historical data contained in Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards. To acquire a more realistic estimate will necessitate that an assessment be done by the installer.

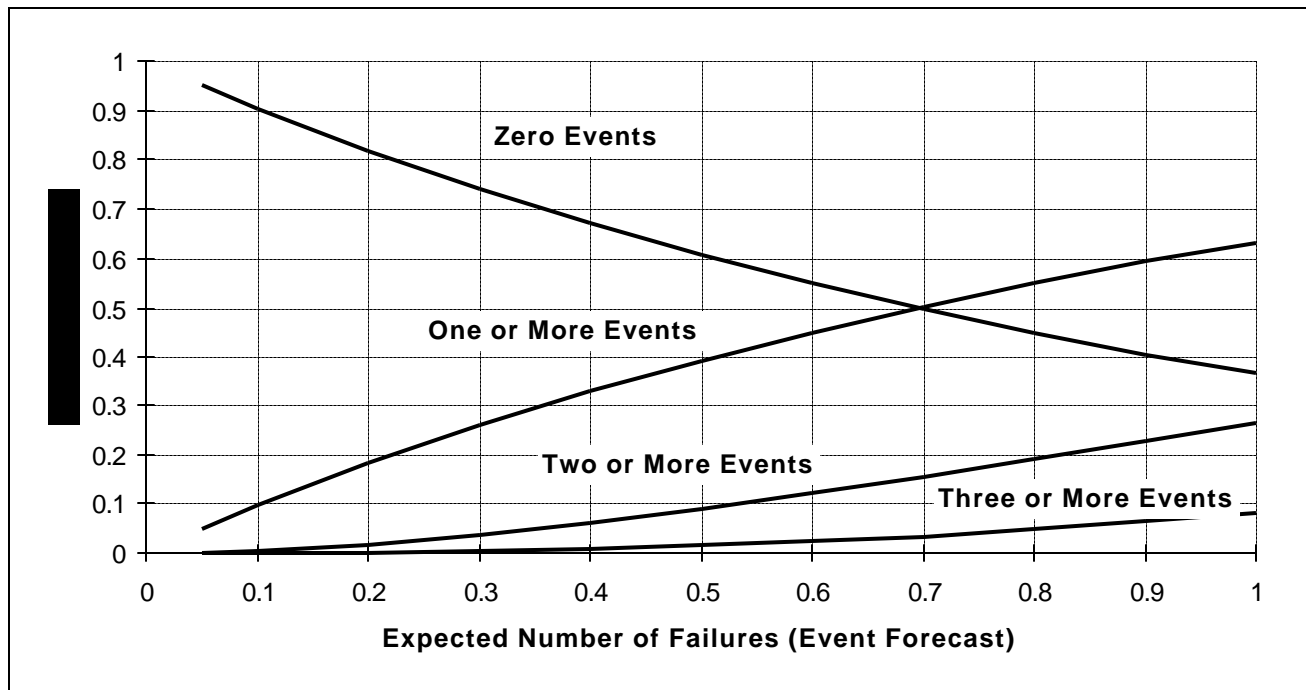
b. Maximum event (risk factor) guideline for level 3 events. The control program risk factor for level 3 events should not exceed 1.0 events except in rare cases where considerations of resource requirements and availability outweigh the incremental safety benefit to the public. The usual forecast target should be for less than 1.0 events.

**Note:** The Poisson distribution explains the statistical variation associated with average event forecasts for rare events (see FIGURE 2). The 0.1 guideline for level 4 equates to a 10 percent probability of one or more level 4 events. If, during the life of a fleet, there are seven different malfunctions which are managed to a level 4 event forecast of 0.1 events (i.e., cumulative level 4 forecast of 0.7 events), then it is likely that a level 4 event will occur due to one of these malfunctions. Additionally, for an event forecast of 0.7, there is a 16 percent probability of two or more events and a three percent probability of three or more events.

## **10. MAXIMUM EVENT PROBABILITY GUIDELINES FOR CORRECTION**

**PROGRAMS.** Field corrective actions should reflect the event hazard level, the probability of an event, and the size of the affected fleet. For large fleet sizes, resolution of unsafe conditions should consider using risk factor guidelines as previously discussed. Event probability guidelines (as opposed to event, or risk factor, guidelines) are more appropriate for limited populations or small fleets. In addition to event constraints, the control program should also ensure that the probability of a level 3 event is less than one event in 25,000 flights ( $4 \times 10^{-5}$  per-flight), and that the probability of a level 4 event is less than one event in 250,000 flights ( $4 \times 10^{-6}$  per-flight).

**11. CORRECTED EVENT FORECAST.** The final goal in resolving an unsafe condition is the development and implementation of corrective actions that, when fully incorporated, minimize the probability of a level 3 event to less than one event in 100 million flights ( $10^{-8}$  per-flight). Interim measures, such as recurring inspections, are often effective in providing immediate risk reduction to a high-risk problem. However, recurring inspections should not be relied upon to serve as a final corrective action. If the interim measures minimize the probability of a level 3 event to less than  $10^{-8}$ , the incorporation of the final corrective actions can be delayed to minimize resource impact. Likewise, the probability of a level 4 event should be less than one event in 1 billion flights ( $10^{-9}$  per flight).



**FIGURE 2.** Event Probability vs. Event Forecast

**12. ENGINEERING JUDGMENT.** Regardless of how many engineering data are gathered to mathematically describe a problem, engineering judgment will always be necessary. Engineering judgment is a potential source of subjectivity that can introduce bias and uncertainty into the assessment. In assessing the need for action and the adequacy of a control program, it may be helpful to assess the potential variation in the major assumptions. This will result in a range of results (which can be plotted as a series of vertical points on FIGURE 1). Acquiring additional data on model inputs will reduce the uncertainty and, therefore, reduce the range of possible results. This judgment and any other assumptions in the analysis need to be documented and validated to the greatest extent possible. The amount of judgment and the level of confidence in the associated validations should be considered when determining the appropriate response to the problem.

**13. STANDARDIZED AIRCRAFT EVENT HAZARD LEVELS AND DEFINITIONS** This section outlines powerplant and APU installation malfunctions or related incidents, in certain cases coupled with crew error or other aircraft system malfunctions, resulting in the following consequences to the aircraft or its passengers/crew.

**LEVEL 1 - MINOR CONSEQUENCES.**

- a. Uncontained nacelle damage confined to affected nacelle/APU area.

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b. Uncommanded power increase, or decrease, at an airspeed above V1 and occurring at an altitude below 3,000 feet (includes inflight shutdowns (IFSD) below 3,000 feet).

c. Multiple powerplant installation malfunctions or related events, temporary in nature, where normal functioning is restored on all powerplant installations and their function normally for the rest of the flight. Includes common cause environmental hazard induced events.

d. Separation of propeller/components which cause no other damage.

e. Uncommanded propeller feather.

f. Propulsion system (engine or propeller) malfunctions resulting in a load and frequency spectrum which exceeds the level demonstrated for compliance with §§ 33.23, 25.361, or 25.903(c) or their equivalent (e.g., engine malfunctions resulting in an imbalance exceeding the level of imbalance demonstrated under § 33.94 or its equivalent).

## **LEVEL 2 - SIGNIFICANT CONSEQUENCES.**

a. Nicks, dents and small penetrations in aircraft primary structure.

b. Slow depressurization.

c. Controlled fires (i.e., extinguished by on-board aircraft systems).

d. Fuel leaks beyond normal extinguishing capabilities, if fire had resulted. (Note: "All fuel leaks resulting from aircraft fuel cell or fuel line penetrations.")

e. Minor injuries.

f. Multiple powerplant installation/APU malfunctions, or related events, where one engine remains shutdown but continued safe flight at an altitude 1,000 feet above terrain along the intended route is possible.

g. Any high-speed takeoff abort (usually 100 knots or greater).

h. Separation of powerplant installation, inlet, reverser blocker door, translating sleeve inflight without level 3 damage consequences to the aircraft structure or systems (separations on the ground are excluded).

i. Partial inflight reverser deployment or propeller pitch change malfunction(s) which does not result in loss of aircraft control or damage to aircraft primary structure.





### **LEVEL 3 - SERIOUS CONSEQUENCES.**

A serious incident as defined by the International Civil Aviation Organization (ICAO) is “any event involving the operation of an aircraft other than an accident where the event, or the event coupled with any other reasonably probable second event, has the direct potential to result in an accident.”

a. Substantial damage to the aircraft or second unrelated system.

(1) The NTSB definition of "substantial damage" means damage or structural failure that adversely affects the structural strength, performance or flight characteristics of the aircraft, and that would normally require major repair or replacement of the affected components. (Not considered “substantial damage” are engine failure damage limited to the engine, bent fairings or cowlings, dented skin, small puncture holes in the skin or fabric, or damage to landing gear, wheel, tires, flaps, engine accessories, brakes or wing tips).

(2) Damage to a second unrelated system must affect the ability to continue safe flight and landing. Coordination and agreement between the engine/propeller/APU manufacturer and the airframe manufacturer may be required to properly categorize events related to second system damage. In general, aircraft are designed to be dispatched with one part of a redundant system inoperative with no effect on flight safety. Therefore, an uncontained rotor event which severed an unrelated hydraulic system line without significantly degrading the ability to continue safe flight should not be considered a level 3.a. event.

(3) Small penetrations of aircraft fuel lines or aircraft fuel tanks, where the combined penetration areas exceed two square inches, is a level 3.a. classification. Assistance of the airframe manufacturer should be sought when questions arise.

(4) Damage to a second engine (cross-engine debris) which results in a significant loss of thrust or an operational problem requiring pilot action to reduce power is a level 3.a. event. Minor damage which was unobserved by the crew during flight and which did not affect the ability of the engine to continue safe operation for the rest of the flight is a level 2 event.

b. Uncontrolled fires, not extinguished by on-board aircraft systems. Internal tailpipe fires that hazard the aircraft are considered uncontrolled fires.

c. Rapid depressurization of the cabin.

d. Permanent loss of thrust or power greater than one powerplant installation.

e. Temporary or permanent inability to climb and fly 1000 feet above terrain (increased threat from terrain, inclement weather, etc.) along the intended route which results in restricted capability (i.e., multiple powerplant installation malfunctions, single powerplant installation malfunctions, other aircraft system malfunction or crew error, or any combination of these).

f. Any temporary or permanent impairment of aircraft controllability caused by powerplant installation malfunction, thrust reverser inflight deployment, propeller control malfunction, or powerplant installation malfunction coupled with aircraft control system malfunction, abnormal aircraft vibration, or crew error.

#### **LEVEL 4 - SEVERE CONSEQUENCES.**

a. Forced landing. Forced landing is defined as the inability to continue flight due to the consequences of damage, uncontrolled fire or thrust loss where imminent landing is obvious but aircraft controllability is not necessarily lost (i.e., total power loss due to fuel exhaustion will result in a "forced landing"). The term "emergency landing" may also be used to mean a forced landing if there is an urgent requirement to land. An air turn back or diversion due to a malfunction is not a forced landing, since there is a lack of urgency and the crew has the ability to select where they will perform the landing. However, off airport landings are almost always forced landings.

b. Loss of aircraft (hull loss).

c. Serious injuries or fatalities. The NTSB definition of "serious injury" means any injury that:

(1) Requires hospitalization for more than 48 hours, commencing within seven days from the date the injury was received,

(2) results in the fracture of any bone (except simple fractures of fingers, toes or nose),

(3) involves lacerations that cause severe hemorrhages, nerve, muscle or tendon damage,

(4) involves injury to any internal organ, or

(5) involves second or third degree burns or any burns affecting more than five percent of the body surface, and

(6) "fatal injury" is defined as an injury that results in death within 30 days of the accident.

14. **GENERAL NOTES APPLICABLE TO ALL EVENT HAZARD LEVELS.**

a. The severity of aircraft damage is based on the consequences and damage that actually occurred.

b. Uncontained event damage definitions have been modified from those used in Society of Automotive Engineers Aerospace Information Reports (AIR 1537, AIR 4003, and AIR 4770) with respect to a level 3 secondary system damage event. The objective has been to more clearly define and separate those events that had a major impact on continued safe flight and landing from those with lesser consequences.



## **APPENDIX 5**

### **ADDITIONAL TRANSPORT AIRPLANE DIRECTORATE (TAD) GUIDANCE**

**1. PURPOSE.** This Appendix is intended to provide supplemental risk assessment guidance and risk guidelines applicable to control programs being developed by or for the TAD. This Appendix, in conjunction with the guidance provided in this AC, describes an acceptable method, but not the only method, used by the TAD to determine appropriate responses to identified powerplant installation related unsafe conditions.

**2. DEFINITIONS.** Paragraph 4 of the main body of this AC also applies to this Appendix. The following additional definitions are defined for the purpose of this Appendix only:

a. Risk forecast (injury risk factor). A quantitative assessment output that is proportional to the average number of persons expected to be seriously injured within a given time period. Risk forecasts are derived from the “event forecasts” and therefore can be differentiated into the same three types (i.e., “uncorrected”, “control program”, and “corrected”).

b. Risk level (injury risk level). The risk forecast for a single flight or flight-hour. As with event and risk forecasts, risk levels can be differentiated into the same three types (i.e., “uncorrected”, “control program”, and “corrected”).

### **3. BACKGROUND.**

a. As discussed in the "BACKGROUND" section of this AC, it was intended to provide “a compatible continued airworthiness assessment policy” for both the E&PD and the TAD. While the two Directorates support the general principles of the main body of this AC, due to their specific needs, the risk measures and control program guidelines remain unique to each Directorate. Consequently, it was decided that, for control programs being developed by or for the E&PD, the supplemental risk assessment guidance and risk guidelines in Appendix 4 of this AC would be used. For control programs being developed by or for the TAD, the supplemental risk assessment guidance and risk guidelines in Appendix 5 of this AC would be used.

b. The Appendix 4 process used by the E&PD applies the same event guidelines to all unsafe conditions. The E&PD considers that this event-based approach has been effective in managing the continued airworthiness risks to which it has had to respond. However, the powerplant installation-related unsafe conditions to which the TAD must respond have very diverse hazard levels. Consequently, the TAD has concluded that it must go beyond the event-focused approach of Appendix 4 and also consider the number of serious injuries that could



reasonably be expected to result from a given unsafe condition. Therefore, the TAD has chosen to use "risk forecasts" and "risk guidelines", rather than "event forecasts" and "event guidelines", as its common measures and standards for assessing, prioritizing and responding to all continued airworthiness risks.

c. This means that two unsafe conditions with identical "event forecasts" will not warrant the same response from TAD if one "event" is expected to seriously injure more persons than the other. For example, if one failure is expected to always cause a large fuel tank on a jumbo jet to explode inflight while another failure, with the same failure rate, is always expected to seriously injure a single passenger, these would have the same "event forecasts" and therefore warrant similar treatment under Appendix 4 of this AC, but they would not have the same "risk forecasts" nor would they warrant similar treatment under this Appendix. To aid in joint decision making between the E&PD and TAD in cases of shared product responsibility, either the E&PD or the TAD may ask for risk to be calculated against the other Directorate's guidelines. Close coordination between the Directorates is highly recommended, especially in situations representing very severe Appendix 4 CAAM level 4 events. In these situations, significant differences between the E&PD and TAD risk guidelines may exist. For lower severity level 4 events (i.e., events without potentially catastrophic outcomes), the Appendix 4 and 5 guidelines should result in very similar control programs. However, for very high severity level 4 events (i.e., events with the potential for catastrophic outcomes on a large transport airplane), the Appendix 5 guidelines may result in a more conservative control program than would Appendix 4.

d. This TAD preference for "risk forecast" based assessments notwithstanding, when the hazard levels of unsafe conditions are clearly understood and are similar to those of other previously-assessed unsafe conditions, it is acceptable to manage the control programs for such unsafe conditions on the basis of "event forecasts" and "event guidelines" rather than performing the additional analysis required to produce the "risk forecasts" and "risk levels" described in paragraph 4.a.(2) below. However, the "event guidelines" used must be shown to be equivalent to the "risk guidelines" as described in this AC. Furthermore, if a mix of "event forecasts" and "risk forecasts" based assessments are used, care must be taken to assure that any comparisons of the various risks being managed simultaneously remain valid.

**4. SUPPLEMENTAL GUIDANCE AND GUIDELINES.** The supplemental assessment guidance and guidelines contained in this section affect how Section 3, paragraphs 1.c.(2)(a)3, c.(3), c.(5)(a) and (e) are to be performed for control programs being developed by or for the TAD.

a. Supplement for Section 3, paragraph 1.c.(2)(a)3, titled "Estimate the uncorrected risk and risk level". The objective under this paragraph can either be accomplished by direct numerical assessments such as those recommended in the following paragraphs below (4.a. through 4.d), or alternatively by "severity classification" based assessments such as those

described in Appendix 4 of this AC and AC 25.1309-1B. Whatever assessment methods are used, the risk forecast (injury risk factor) should remain below a 0.1 risk factor guideline and the risk level (injury risk level) below a  $1 \times 10^{-5}$  serious injuries per-flight guideline throughout the control program.

(1) Estimate the average number of persons expected to be exposed to serious injury per event. Assign or calculate from specific or similar service experience or System Safety Assessment (SSA) data the relative fraction of occurrences which would result in any serious injury and the average number of persons expected to be exposed to serious injury during such occurrences. Note that not all persons exposed to serious injury will be seriously injured. Furthermore, serious injury may arise from a number of outcomes. For example, a disk uncontainment may pose a direct injury threat due to fuselage penetration, or an indirect threat due to damage to the flight control system. Delineate the fractions of the events resulting in the various potential outcomes and the average number of persons expected to be exposed to serious injury from that outcome. Then, calculate a weighted average of those outcomes to arrive at the average number of persons expected to be exposed to serious injury per event. For example, an uncontained engine rotor failure may result in:

(a) No threat of serious injuries (e.g., 80 percent of the events are expected to result in no serious injuries).

(b) Threat of serious injuries (e.g., 20 percent of the events are expected to result in some serious injuries).

1 Serious injuries limited to a specific subset of occupants (e.g., if four persons are expected to be within the debris impact zone/area and 10 percent of the total events are expected to have this outcome, then four persons should be assumed to be exposed to serious injury for 10 percent of the events).

2 Serious injuries to occupants in general but without hull loss (e.g., if the failure would cause the cabin of a 100-passenger airplane which typically operates at a 90 percent load factor to be exposed to conditions (e.g., toxic fumes, depressurization, etc.) which would expose 40 percent of a typical occupant demographic to serious injury and five percent of the total events are expected to have this outcome, then  $100 \times 0.40 \times 0.90 = 36$  persons should be assumed to be exposed to serious injury for five percent of the events).

3 Hull loss accident (e.g., if the failure would prevent the airplane from making a safe landing (e.g., cause in-flight breakup, loss of control, critical loss of performance, etc.) and five percent of the total events are expected to have this outcome, then  $100 \times 0.90 = 90$  persons should be assumed to be exposed to serious injury for five percent of the events).



NOTE: The result of the above example would mean an average of 6.7 persons are expected to be exposed to serious injury per event (i.e.,  $0.80 \times 0 + 0.1 \times 4 + 0.05 \times 36 + 0.05 \times 90$ ).

(2) Estimate the average number of persons expected to be seriously injured per event. Historical data indicates that the actual number of persons seriously injured is proportionally less than those exposed to serious injury. Furthermore, a scalar is needed to allow a single risk factor guideline to fit historically acceptable AD responses to both low and high severity outcomes. Consequently, the number of persons expected to be seriously injured per event should be taken to be  $\sqrt{x}$ , where  $x$  = the number of persons expected to be exposed to serious injury per event from 4.a.(1) above. (E.g., of the 6.7 persons expected to be exposed to serious injury per event in the above example, an average of 2.6 persons are expected to actually be seriously injured per event). Note - since this scalar is not effective for average injury exposures of less than 1.0, use the exposure as the actual injury number (e.g., 0.7 average number of persons exposed to serious injury equals 0.7 persons expected to be seriously injured.)

(3) Calculate the uncorrected risk forecast and uncorrected risk level. The uncorrected risk forecast is calculated by multiplying the uncorrected event forecast (derived in Section 3, paragraph 1.c.(2)(a)2 by the number of persons expected to be seriously injured per event from paragraph 4.a.(2) above. Since this is an average, it may be a fractional number. Additionally, convert this uncorrected risk forecast into a uncorrected risk level to facilitate comparing risks on a common exposure basis. This is normally done on a per-flight or per-flight-hour basis by dividing the uncorrected risk forecast by the total number of flights or flight-hours within the exposure period assumed in Section 3, paragraph 1.c.(2)(a)(2). Whatever exposure basis is used (flights or flight-hours), it should be used consistently to allow the various risks being managed simultaneously to be readily compared.

b. Supplement for Section 3, paragraph 1.c.(3), titled “Determine whether immediate action is necessary”. If the risk forecast would exceed 0.1 within 60 days or the risk level during that same 60 day period would be greater than  $1 \times 10^{-5}$  serious injuries per-flight, immediate action should be considered. How “immediate” this action must be could vary from before the next flight to within 60 days depending on the nature and level of risk. To establish what the maximum short term uncorrected event forecast should be for the causal event itself, simply divide the risk forecast guideline provided above (risk forecast  $< 0.1$  serious injuries) by the results of 4.a.2. For the example used in 4.a. above, the maximum short term uncorrected event forecast for the uncontained engine rotor failure itself would be 0.038 events ( $0.1 \text{ injuries} \div 2.6 \text{ injuries/event}$ ). To establish what the maximum short term event forecast rate should be for the causal event itself, likewise divide the risk level guideline (risk level  $< 1 \times 10^{-5}$  serious injuries per-flight) by the results of 4.a.(2). For the example used in 4.a. above, the maximum short term event forecast rate for the uncontained engine rotor failure itself would be  $3.8 \times 10^{-6}$  events/flight ( $1 \times 10^{-5} \text{ injuries/flight} \div 2.6 \text{ injuries/event}$ ). When flight-hours have been used in the analysis, the

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guideline for immediate action may be established by dividing the per-flight risk ( $1 \times 10^{-5}$ /flight) by the average number of hours per-flight. For example, a three-hour average flight length corresponds to a risk criterion of  $3.3 \times 10^{-6}$  per-flight-hour.

c. Supplement for Section 3, paragraph 1.c.(5)(a), titled “Estimate potential risk reduction”. Once the candidate actions have been identified, the risk under the proposed mitigation program should be estimated using the same process described above. This process should be performed for all actions under consideration, which allows for the effects of different programs to be compared. The objective is to keep the risk forecast (injury forecast) below a 0.1 risk factor guideline and the risk level (injury risk level) below a  $1 \times 10^{-5}$  per-flight guideline until final action can be incorporated to bring the product back to the level of safety intended by the product's original basis of certification.

d. Supplement for Section 3, paragraph 1.e., titled “Follow-on assessments and responses”. The objective throughout the entire correction program is to keep the risk forecast (injury risk factor) below a 0.1 risk factor guideline and the risk level (injury risk level) below a  $1 \times 10^{-5}$  per-flight guideline until the product is brought back to the level of safety intended by the product's original basis of certification. Therefore, the schedule for follow-on actions should be established such that these guidelines will be met.



**APPENDIX 6****ASSESSMENT EXAMPLES**

**1. PURPOSE.** The objective of this Appendix is to provide detailed step-by-step examples of the risk assessment process detailed in this AC, taking the reader through several typical fictitious service problem scenarios from identification to resolution.

a. EXAMPLE 1: Compressor disk fracture

(1) An 8<sup>th</sup> stage compressor disk installed in a low-bypass turbofan engine fractures during takeoff roll. The fracture occurs prior to V1, and the takeoff is safely aborted. The fractured disk has 12,508 cycles part life. The fracture is uncontained, but does not cause any damage to the aircraft, or injury to any passenger or crew. Control is maintained at all times, and the aircraft stops on the runway. Failure investigation reveals the disk fractured in low-cycle fatigue due to corrosion. The investigation further indicates the corrosion occurred because the failed part had not been properly coated during manufacture. The problem is identified and corrected in production; however, the risk posed by other improperly-coated parts in service must be assessed.

(a) Estimate the number of aircraft exposed: Initial evaluation of the extent of the problem detects no known manufacturing process changes that might have accounted for the coating problem. However, this part number disk is processed at a dedicated coating facility (i.e., the facility produces only this part), and while all disks of this part number are potentially at risk, the problem is not considered to extend to other part numbers (no evidence of any problems with the parts produced by other facilities). Four hundred and thirty-three (433) disks (including spares) of the suspect part number are currently in service, and are considered to be at risk of a repeat event.

(b) Estimate the uncorrected event forecast and uncorrected forecast event rate. The engine manufacturer immediately performs a Weibull analysis using a typical fatigue wearout slope against the population of current disks. This distribution is then input into a Monte Carlo simulation, which predicts 1.3 additional disk fractures assuming all current parts are allowed to remain in service until their certified retirement life (15,000 cycles). Calibration of this risk model gives a prediction of 0.95 events to date (versus 1 occurred), which is judged to be indicative of a valid model.

(c) Estimate the uncorrected risk and uncorrected risk level. Since this problem is under review by the E&PD, CAAM level 4 events are evaluated. While this event did not result in serious injury or other CAAM level 4 event, historical data on similar disk fractures over the past 15 years (see “Technical Report on Propulsion System and APU-Related Aircraft Safety Hazards”) indicate a record of seven CAAM level 3 and 4 events out of a total of 10 uncontainments due to low-bypass ratio turbofan high-pressure compressor fractures. Four of

those events (40 percent) resulted in hull loss or fatality (CAAM level 4) due to on-ground fire. Structural review by the engine manufacturer predicts that fracture of this 8<sup>th</sup> stage disk would be expected to result in uncontainment 100 percent of the time. Coordination with the aircraft manufacturer, validated by the TAD, indicates that, for this installation (wing-mounted engine), 50 percent of the uncontainments would be at least CAAM level 3, and 80 percent of the level 3s would be hull loss/injury events (level 4). The assumption is made that 40 percent of the events ( $0.50 \times 0.80 = 0.40$ ) would be expected to result in serious injury or other CAAM level 4 event. Since 1.3 events are predicted, and 40 percent of those would be expected to result in a CAAM level 4 event, 0.52 level 4 events would be expected if no action is taken ( $1.3 \times 0.40 = 0.52$ ). There are two at-risk engines per aircraft, and the 433 disks have an average of 5000 cycles remaining until retirement. Therefore, the average per-flight risk of a CAAM level 4 event if no action is taken is  $4.8 \times 10^{-7}$  [ $0.52 / (433 \text{ disks} \times 5000 \text{ cycles/disk} / 2 \text{ cycles/flight}) = 4.8 \times 10^{-7}$ ]. Note that the spare disks are included in the analysis. While these level 4 risks are clearly in the region where action must be taken, the per-flight risk is below the guideline for immediate action ( $4.6 \times 10^{-6}$  per-flight for CAAM level 4 events, as defined in Appendix 4, paragraph 8.(a)), so the disks are allowed to remain in service while an inspection and replacement plan is developed. CAAM level 3 events are also calculated: there are 0.65 level 3 events predicted ( $1.3 \text{ events} \times 0.50 \text{ at least level 3} = 0.65$ ), with a per-flight risk of  $6.0 \times 10^{-7}$  [ $0.65 / (433 \text{ disks} \times 5000 \text{ cycles/disk} / 2 \text{ cycles/flight}) = 6.0 \times 10^{-7}$ ].

(d) Estimate effects of candidate actions. Over the next few weeks, while a plan is being developed, a number of retired disks are located and inspected, along with several disks in engines currently undergoing scheduled shop visit. One disk is found to have a crack resulting from a corrosion pit. These inspection findings, along with structural modeling by the engine manufacturer, allow for a more refined quantitative analysis, including initiation and propagation distributions. The Monte Carlo simulation is revised, and is performed against a number of inspection and replacement scenarios to find one that acceptably mitigates the risk of serious injury. The engine manufacturer submits a plan to the E&PD which calls for replacement of the disks at next shop visit, with engines above 10,000 cycles part life to be removed no later than within the next 2,000 cycles. The simulation predicts that this plan would result in 0.18 uncontainments, of which 0.09 would be at least level 3 ( $0.50 \text{ level 3} \times 0.18 = 0.09$ ) and 0.07 would be level 4 ( $0.40 \text{ percent level 4} \times 0.18 \text{ events} = 0.07$ ). Both the level 3 and level 4 predictions are below the risk guidelines as defined in Appendix 4, paragraphs 9 and 10. This plan calls for an aggressive production schedule of replacement disks. Shop visit capacity will also be strained, but is expected to be capable of meeting the increase in inducted engines with only minor schedule disruptions. The engine manufacturer issues a Service Bulletin recommending disk replacement to the above schedule.

(e) Implement and monitor corrective action plan. The E&PD reviews the assumptions and results of the risk analysis. Though the E&PD would like to further reduce the risk of this event, it agrees that a more aggressive schedule would result in significant service

disruptions. The E&PD issues an NPRM, followed by an AD, to mandate the engine manufacturer's Service Bulletin. Disks are inspected as they are replaced, with the results compared at regular intervals to the month-by-month predicted crack findings from the Monte Carlo simulation. Subsequent inspection findings indicate the initial risk analysis is somewhat conservative. However, both the engine manufacturer and the E&PD feel that no alleviation of the disk replacement schedule should be pursued due to the potential seriousness of another event. After nine months, the E&PD also requests a comparison of the actual shop visit (disk replacement) rate with the predictions from the risk analysis. The actual is found to be within two percent of the predicted, so no additional action is taken. After four and one-half years, the last of the suspect disks is replaced. No additional events have occurred during that period.

b. EXAMPLE 2: Boost pump wiring chafing

(1) Inspection of a fuel leak problem on a transport aircraft revealed that the leak was the result of a conduit burn through caused by an electrical arc between the conduit and a boost pump wire inside the conduit that had chafed completely through the insulation. The penetrated conduit lies within the fuel tank, thus raising a concern about a possible fuel tank ignition. A different airplane type had experienced an unexplained catastrophic fuel tank ignition eight years earlier.

(a) Estimate the number of aircraft exposed. The boost pump wiring on this airplane type is common to all models. The worldwide fleet includes about 3000 airplanes with two engine models and a variety of derivatives. Since the vibration characteristics for the different engine types which might affect chafing is not known, it must be assumed that all airplanes in the fleet could be affected. The analyst has a total of three inspection records. Two of the inspections had been performed prior to the one that indicated conduit penetration. A Weibull analysis of the data indicates a strong wearout mode (i.e., the likelihood of chafing increases with the age of the wiring). The Weibull analysis predicts 0.92 burned-through conduits should have occurred to date, which calibrates with the actual experience. The analysis as applied to the fleet indicates that airplanes with more than 30,000 hours contribute significantly to the overall risk of a bare wire event. Although only one airplane has been found with a burned-through conduit, the analysis indicates that there may be 76 airplanes still flying with undetected exposed wires. The analyst concludes that the entire fleet should be included in the actions to control the situation.

(b) Estimate the uncorrected event forecast and uncorrected forecast event rate. Since there is no life limit on the fuel tank wiring, the statistical analysis described in (a) predicts that 76 bare wire events are already latent in the fleet and many more will occur in the remaining life of the fleet. Information gained in investigation of a similar situation in a different airplane type shows that the wing tanks on the airplane type where the bare wire was found are in

a flammable condition for three percent of each flight. The center tanks are flammable for 30 percent of each flight. The analyst wishes to hold the injury risk factor to no greater than 0.1 in the fleet in the time it takes to do a fleet inspection and replacement of damaged wiring. This is consistent with the guideline defined in Appendix 5, paragraph 4.c.

(c) Estimate the uncorrected risk and uncorrected risk level. Since this program is being developed by the TAD, injury risk factor (the number of injuries predicted) is calculated. There is no known experience of a bare wire event causing an ignition event; therefore, the analyst must estimate the conditional probability of an ignition event given that a bare wire event has occurred. This is conservatively accomplished by assuming that an ignition event in one of the predicted twenty-four airplanes flying with bare wires is imminent. The conditional fraction, which can also be expressed as the conditional probability,  $P_C$ , of an ignition event is estimated by using the model developed by the analysis to compute how long each airplane predicted to have a bare wire has been flying after the event occurred. The analyst determines that the total after-event flight hours accumulated by the 76 airplanes predicted by the model to have bare wires is 624,217 hours. Thus,  $P_C$  is estimated to be  $1/624,217 \cong 1.6E^{-6}$ . This is a conservative approach, but the only objective estimate of  $P_C$  available to the analyst. The only actual fuel tank ignition event on this airplane type resulted in a catastrophic event. Although the airplane was on the ground at the time of the ignition, a number of passengers were killed and the airplane was destroyed. No cause for the accident was recorded. Therefore, the analyst concludes that any ignition source in a fuel tank will have catastrophic potential. Given that two events have occurred (on two different airplane types), one in flight and one on the ground, the analyst uses a 50 percent estimate an on-ground ignition event (with 6.7 percent of the occupants being seriously injured), and 50 percent for an in-flight ignition event (with 100 percent of the occupants being seriously injured). Since the airplane type under investigation carries an average of 120 with a load factor of 0.70 or 84 passengers and crew,  $0.5 \times 0.067 \times 84 + 0.5 \times 1.0 \times 84 = 44.8$  persons are exposed to injury per event. Of this exposure rate, 6.7 (the square root of 44.8) actual injuries are expected per event. As calculated from the guideline in Appendix 5, paragraph 4.b., the maximum short term event forecast for the fuel tank event itself would be 0.015 events ( $0.1 \text{ injury risk factor} \div 6.7 \text{ injuries/event}$ ). From the above information, the risk can be now be calculated for any length of time, including the next 60 days to determine if immediate action is warranted. (The guideline for immediate action, as defined in Appendix 5, paragraph 4.b., applies to a 60-day period.) This airplane accumulates, on average, 341 hours in a 60-day period.



76 latent bare wires in the fleet plus 6 more in 341 fleet hours = 82  
1.6E<sup>-6</sup> per-hour probability of ignition event given bare wire  
341 hours operation

$$= 82 \times 1.6E^{-6} \times 341 = 0.045 \text{ events in the next 60 days of US fleet-wide operation.}$$

Because this risk exceeds the allowed maximum calculated number of events (0.015) within the next 60 days, the analyst concludes that the problem must be addressed immediately.

(d) Estimate effects of candidate actions. The analyst uses the information generated in (b) and (c) above to establish an inspection and repair plan that will meet the risk goals of (b). The analyst determines that if all airplanes older than 65,000 flight hours (126 airplanes) are inspected and repaired within 20 days, the risk factor is decreased more than 40 percent. Airplanes with 55,000 but <65,000 flight hours (152 airplanes) should be inspected within 45 days. Airplanes with 45,000 but <55,000 flights (116 airplanes) should be inspected within 90 days. Airplanes with 38,000 but <45,000 flights (154 airplanes) should be inspected within 180 days. Airplanes with 30,000 but <38,000 flights (283 airplanes) should be inspected within one year. Airplanes with 1 but <30,000 flights (2062 airplanes) should be inspected by the time the airplane reaches 30,000 flights. There are 0.013 events and (0.013 x 6.7 injuries/event =) 0.09 injuries expected in the fleet within the inspection period. This is consistent with the guideline for injury risk factor as defined in Appendix 5, paragraph 4.c.

(e) Implement and monitor corrective action plan. A telegraphic AD is issued to implement the proposed inspection plan. A forecast made from the information obtained from the inspections indicates that the safety objectives will not met without adjustments to the inspection schedule. The new original AD is amended to show the following:

All airplanes older than 65,000 flight hours to be inspected and repaired within 20 days. Airplanes with 55,000 but <65,000 flight hours should be inspected within 40 days. Airplanes with 45,000 but <55,000 flights should be inspected within 60 days. Airplanes with 38,000 but <45,000 flights should be inspected within 90 days. Airplanes with 25,000 but <38,000 flights should be inspected within 180 days. Airplanes with 1 but <25,000 flights should be inspected by the time the airplane reaches 25,000 flights. This new inspection schedule brings the safety objective back to the original expectation of 0.09 injuries within the inspection period.

Corrective action taken to eliminate the wearout problem consists of a Teflon sleeve over the original wire bundle. Since there has been no time to prove that the corrective action will be effective in the long term, the fleet will require inspections to assure that the safety objectives are maintained in the future. Therefore, the AD is further amended to require that the conduits and wiring be inspected at 30,000 flights since new or last replacement of the wiring.